



MTT197 - DP List - Jasionka

Annex to Capability List of the Maintenance Organization (MTT197)

**DE.145.0019 (EASA Part 145)
CK5Y782M (14 CFR part 145)
813-22 (CAR 573)
valid for Jasionka facility**

This List is a print-out of the computerized list of released operation sheets which is developed and maintained in accordance with MTT163-1

Project	CF34	P/N	4123T77P01 , 2161M38G01 , 2036M34P01 , 14E1007005 , 2161M29G01 , 2036M62G01 , 4120T57P02 , 4157T40G01 , 4143T12G01 , 4159T54G01 , 4139T94G01 , 4120T61G01 , 4159T58G01 , 2036M71G01 , 4139T91P01 , 4187T06G01 , 2161M53P01 , 2036M33G01 , 4120T51P02 , 2162M82G01 , 2036M18G01 , 4187T16G01 , 4157T66G01 , 2161M27P01 , 4118T40G01 , 4143T46G01 , 2161M49G01 , 4120T57P02 , 2161M36P01 , 4143T51G01 , 2161M85G01 , 4140T40G01 , 4159T59G01 , 4157T56G01 , 2161M30G01 , 14E0340003 , 15E0504003 , 15E0503003 , 4159T85G01 , 4159T55G01 , 2161M44G01 , 4159T24P01 , 2161M43G01 , 2160M25P01 , 4120T86G01 , 4143T56P01 , 4143T41G01 , 4123T01G01 , 4157T73G01
Plan-No.	G20-72-09-00CS1		
Description	CLEAN SOPER 1		
ATA	72-09-00		

FC No.	FC Description	Basic Doc.	Repair
1	HOSE AND TUBE ASSEMBLIES - CLEANING	SPM 70-21-22	

Project **CF34-10** *P/N* 2053M42P01 , 2030M26P01 , 2030M28P01 , 2030M27P01

Plan-No. *G30-72-00-41C01*

Description *INSULATION BLANKET
CLEANING*

ATA *72-00-41*

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND MAIN INSPECTION OF THERMAL INSULATION BLANKETS		

Project **CF34-10** *P/N* 2030M26P01 , 2053M42P01 , 2030M28P01 , 2030M27P01

Plan-No. *G30-72-00-41101*

Description *THERMAL INSULATION
BLANKET*

ATA *72-41-01*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR OF CUTS, TEARS, AND HOLES IN THE OUTER SKIN OF INSULATION BLANKETS		1

Project	CF34-10	P/N	2406M28G01 , 2413M59G01 , 2284M77G01 , 2291M91G01 , 2191M89G01 , 2278M69G01 , 2412M06G01 , 2170M27G01 , 2030M32G01 , 2058M54P01 , 2291M44G01 , 2029M43P01 , 2416M25G01 , 2284M43G01 , 2054M23P01 , 2058M49G01 , 2098M46P01 , 2368M79P01 , 2290M16G01 , 2406M25P01 , 2058M21G01 , 2496M77P01 , 2053M12P01 , 2413M58G01 , 2284M76P01 , 2058M22G01 , 2054M42P01 , 2059M75P01 , 2298M26G01 , 2290M52G01 , 2299M80G01 , 2030M21G01 , 2278M66G01 , 2367M92G01 , 2177M35G01 , 2176M20G01 , 2284M37P01 , 2059M74P01 , 2170M31G01
Plan-No.	G30-72-09-00CS1		
Description	CLEAN-SOPER1		
ATA	72-09-00		

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN SOPER 1		

Project **CF34-10** *P/N* 2032M97G02

Plan-No. *G30-72-23-03C01*

Description *FAN OGV*

ATA *72-23-03*

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND MAIN INSPECTION OF FAN OGV	C-INSPECTION	

Project **CF34-10** *P/N* 2032M97G02

Plan-No. *G30-72-23-03R01*

Description *FAN OGV*

ATA *72-23-03*

FC No.	FC Description	Basic Doc.	Repair
1	METAL LEADING EDGE REPLACEMENT		1
4	LEADING AND TRAILING EDGE REPAIR		4
5	EPOXY COATED INK MARKING	GE SPM 70-16-09	
6	REPAIR OF THE PLATFORM CRACKED BOSS		5
20	THREAD MARKS IN THE BUSHING HOLES REPAIR	GE SPM 70-43-07	

Project **CF34-10** *P/N* 2054M20P01 , 2054M21P01 , 2298M92G01 , 2298M93G01

Plan-No. *G30-72-41-03R0M*

Description *FUEL MANIFOLD*

ATA *72-41-03*

FC No.	FC Description	Basic Doc.	Repair
3	BLEND REPAIR OF FUEL MANIFOLD	INSPECTION 001	

Project **CF34-10** *P/N* 2227M63G04

Plan-No. *G30-72-57-15R0M*

Description *MANIFOLDS*

ATA *72-57-15*

FC No.	FC Description	Basic Doc.	Repair
1	REPLACEMENT OF THE REAR LUG		1

Project **CF34-10E** **P/N**

2029M43P01 , 2058M54P01 , 2191M49P01 , 2291M44G01 , 2406M28G01 , 2413M59G01 ,
2412M06G01 , 2054M23P01 , 2058M49G01 , 2368M79P01 , 2290M16G01 , 2406M25P01 ,
2058M21G01 , 2496M77P01 , 2413M58G01 , 2058M22G01 , 2059M75P01 , 2299M80G01 ,
2284M91G01 , 2284M37P01 , 2059M74P01 , 2170M31G01

Plan-No. G30-72-09-00R0A

Description TUBE REPAIR - CATEGORY "A"

ATA 72-09-00

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES ANDTUBE/HOSE ASSEMBLIES		1
3	BLEND REPAIR OF THE EXTERNAL TUBING		3
4	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		4
5	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBING		5
6	REPAIR OF THE INTERNAL SEATING SURFACES OF THE TUBE FITTING		6
7	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		7
10	REPLACEMENT OF DAMAGED BRACKETS, TABS, AND/OR WEAR SLEEVES ON THE TUBE ASSEMBLIES		10
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16
54	PLATE-NUT REPLACE	SPM 70-13-01	
152	COLD-WORKING REPAIR	SPM 70-47-05	

Project **CF34-10E** *P/N* 2291M91G01 , 2053M12P01 , 2030M21G01 , 2367M92G01

Plan-No. *G30-72-09-00R0B*

Description *TUBE REPAIR - CATEGORY "B"*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN THE EXTERNAL TUBING		2
3	BLEND REPAIR OF THE EXTERNAL TUBING		3
5	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBING		5
9	REPAIR THE LINEAR INDICATIONS OR BREAKS IN THE BRACKETS OR BROKEN TABS		9

Project **CF34-10E** **P/N**

2170M27G01 , 2030M83G01 , 2170M86G01 , 2416M25G01 , 2284M43G01 , 2054M42P01 ,
2290M52G01 , 2290M56P01 , 2278M66G01 , 2229M14G02

Plan-No. *G30-72-09-00R0C*

Description *TUBE REPAIR - CATEGORY "C"*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
3	BLEND REPAIR OF THE EXTERNAL TUBING		3
5	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBING		5
6	MACHINING REPAIR OF THE INTERNAL SEATING SURFACES OF THE TUBE FITTING		6
7	REPAIR OF THE HOSE, TUBE, AND MANIFOLD FITTING SEATING SURFACES		7
13	REPLACEMENT OF WELDED BRACKETS, TABS, AND WEAR SLEEVES		13
152	COLD-WORKING REPAIR	SPM 70-47-05	

Project **CF34-10E** **P/N**

2284M77G01 , 2191M89G01 , 2030M32G01 , 2098M46P01 , 2284M76P01 , 2298M26G01 ,
2177M35G01 , 2278M69G01

Plan-No. *G30-72-09-00R0D*

Description *TUBE REPAIR - CATEGORY "D"*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		1
3	BLEND REPAIR OF THE EXTERNAL TUBING		3
5	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBING		5
6	REPAIR OF THE INTERNAL SEATING SURFACES OF THE TUBE FITTING		6
7	REPAIR OF THE HOSE, TUBE AND MANIFOLD FITTING SEATING SURFACES		7

Project **CF34-8** *P/N* 4120T61G01 , 4120T53P02 , 4123T77P01 , 4123T78P01 , 4139T91P01 , CN627-2003-003 ,
4159T24P01 , 4120T57P02

Plan-No. *G20-72-00-00IPT*

Description *PRESSURE TEST*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
1	PRESSURE TEST OF TUBES AND HOSES AND HOSE/TUBE ASSEMBLIES	TESTING 1,2,3	

Project **CF34-8** *P/N* 2160M23P01 , 2160M24P01 , 4132T14P01 , 4132T15P01 , 4132T22P01 , 4132T24P01 ,
4140T90P01 , 1-09947-00-01 , CN627-0110-201

Plan-No. *G23-72-41-22C01*

Description *THERMAL BLANKET CLEANING*

ATA *72-41-22*

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND MAIN INSPECTION OF THERMAL INSULATION BLANKETS	SPM 70-21-23	

Project **CF34-8C** **P/N**

4123T78P01 , 4139T94G01 , 4123T77P01 , 4143T56P01 , 4157T40G01 , 4120T57P02 ,
4143T12G01 , 4159T24P01 , 4139T91P01 , 4120T51P02 , 4120T86G01

Plan-No. *G20-72-09-00R0A*

Description *TUBE REPAIR - CATEGORY "A"*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
8	BLEND REPAIR OF EXTERNAL TUBING		8
10	SECTION REPLACEMENT OF EXTERNAL TUBING		10
11	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		11
12	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		12
13	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		13
14	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND HOSE/TUBE ASSEMBLIES		14
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16
23	MAKE NUT MOVABLE BY COLD WORKING	GE SPM 70-47-05	

Project **CF34-8C** **P/N**

4159T54G01 , 4120T61G01 , 4159T58G01 , 4157T66G01 , 4143T46G01 , 4143T51G01 ,
4140T40G01 , 4159T59G01 , 4157T56G01 , 4159T85G01 , 4159T55G01 , 4123T01G01 ,
4159T17P01 , 4157T73G01

Plan-No. *G20-72-09-00R0B*

Description *TUBE REPAIR - CATEGORY "B"*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
8	BLEND REPAIR OF EXTERNAL TUBING		8
10	SECTION REPLACEMENT OF EXTERNAL TUBING		10
11	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		11
12	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		12
13	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		13
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSE AND TUBE/HOSE ASSEMBLIES	repair 16	
23	MAKE NUT MOVABLE BY COLD WORKING	SPM 70-47-05	
102	REPLACE OF KEY-LOCKED INSERT	Task: 70-48-11-350-01	

Project **CF34-8C** *P/N* 4118T40G01 , 4121T61G01 , 4143T41G01 ,

Plan-No. *G20-72-09-00R0C*

Description *TUBE REPAIR - CATEGORY "C"*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
10	SECTION REPLACEMENT OF EXTERNAL TUBING		10

Project **CF34-8C** **P/N**

2160M23P01 , 2160M24P01 , 4132T14P01 , 4132T15P01 , 4132T22P01 , 4132T24P01 ,
4140T90P01 , 1-09947-00-001 , CN627-0110-201

Plan-No. *G20-72-41-22R01*

Description *THERMAL INSULATION
BLANKETS*

ATA *72-41-22*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR TEARS AND PUNCTURES IN THE INSULATION BLANKETS		1
2	REPAIR DENTS IN THE INSULATION BLANKETS		2
3	REPLACE THE THERMAL INSULATION BLANKET CAPSTANS		3

Project **CF34-8E** **P/N**

2161M53P01 , 2036M34P01 , 2161M29G01 , 2036M62G01 , 2036M33G01 , 4187T16G01 ,
2161M35G01 , 2161M27P01 , 2161M36P01 , 4120T51P02 , 15E0504003 , 15E0503003 ,
2160M25P01

Plan-No. *G21-72-09-00R0A*

Description *TUBE REPAIR - CATEGORY "A"*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR OF EXTERNAL TUBING		1
3	SECTION REPLACEMENT OF EXTERNAL TUBING		3
4	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		4
5	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		5
6	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		6
7	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND HOSE/TUBE ASSEMBLIES		7
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16
111	INSTALATION OF TEFLON TAPE ON FUEL TUBE	SB73-0007	

Project **CF34-8E** **P/N**

2161M38G01 , 14E1007005 , 2036M71G01 , 4187T06G01 , 2162M82G01 , 2036M18G01 ,
2161M49G01 , 2161M85G01 , 2161M30G01 , 2161M44G01 , 2161M43G01

Plan-No. *G21-72-09-00R0B*

Description *TUBE REPAIR - CATEGORY "B"*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR OF EXTERNAL TUBING		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
3	SECTION REPLACEMENT OF EXTERNAL TUBING		3
4	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		4
5	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		5
6	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		6
102	REPLACE OF KEY-LOCKED INSERT	SPM 70-48-11	
152	COLD-WORKING REPAIR	SPM 70-47-05	

Project **CF34-8E** *P/N* 2037M65G01 , 14E0340003

Plan-No. *G21-72-09-00R0C*

Description *TUBE REPAIR - CATEGORY "C"*

ATA *72-09-00*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR OF EXTERNAL TUBING		1
3	SECTION REPLACEMENT OF EXTERNAL TUBING		3
5	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		5
7	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND HOSE/TUBE ASSEMBLIES		7
9	FLANGE FLATNESS MATING SURFACE REPAIR	Inspection 002 G (3)e	
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16

Project **CF34-8E** *P/N* 2160M23P01 , 2160M24P01 , 4132T14P01 , 4132T15P01 , 4132T22P01 , 4132T24P01

Plan-No. *G21-72-41-22R01*

Description *THERMAL INSULATION
BLANKETS*

ATA *72-41-22*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR TEARS AND PUNCTURES IN THE INSULATION BLANKETS		1
2	REPAIR DENTS IN THE INSULATION BLANKETS		2
3	REPLACE THE THERMAL INSULATION BLANKET CAPSTANS		3

Project **CF6-80** **P/N**

Plan-No. *PBH72-00-0010PT*

Description *PRESSURE TEST*

ATA *72-09-03*

1325M90G02 , 1326M15G01 , 1326M39G01 , 1303M45G03 , 1307M89G01 , 1308M54G01 ,
1308M74G04 , 1309M68G03 , 1309M68G04 , 1309M78G01 , 1309M78G01 , 1309M78G05 ,
1309M78G06 , 1309M78G07 , 1309M78G08 , 1310M76G01 , 1310M76G05 , 1310M76G07 ,
1310M76G08 , 1310M90G01 , 1321M23G01 , 1321M57G01 , 1325M20G01 , 1325M22G01 ,
1325M24G01 , 1325M90G02 , 1326M15G01 , 1326M39G01 , 1326M85G01 , 1326M87G01 ,
1332M15G01 , 1332M50P01 , 1332M50P02 , 1332M50P03 , 1332M50P04 , 1332M52P01 ,
1332M59G01 , 1332M59G03 , 1332M61G01 , 1332M61G02 , 1332M61G03 , 1332M95G01 ,
1334M16G01 , 1334M33G01 , 1334M51G01 , 1334M61G01 , 1334M63G01 , 1335M75G01 ,
1335M75G03 , 1335M92G01 , 1335M92G03 , 1335M92G04 , 1335M94G01 , 1337M23G01 ,
1337M28G01 , 1337M30G01 , 1337M48G01 , 1339M63G01 , 1339M65G01 , 1339M65G03 ,
1339M67G01 , 1346M33G01 , 1346M57G03 , 1346M88G01 , 1346M88G02 , 1346M88G04 ,
1349M43G01 , 1350M80G01 , 1350M93G01 , 1380M56G10 , 1380M56G11 , 1380M56G12 ,
1380M56G13 , 1380M56G14 , 1380M56G15 , 1380M56G16 , 1380M56G17 , 1380M56G18 ,
1380M56G19 , 1383M40G01 , 1383M40G02 , 1442M25G01 , 1442M31G02 , 1442M54G04 ,
1442M56G02 , 1442M58G02 , 1442M58G03 , 1442M79G02 , 1442M80G02 , 1442M80G03 ,
1446M19G03 , 1446M19G05 , 1446M19G06 , 1446M19G07 , 1446M19G09 , 1447M16G01 ,
1447M18G01 , 1447M18G02 , 1447M45G08 , 1453M18G01 , 1453M18G02 , 1455M91G01 ,
1456M59G01 , 1456M59G02 , 1456M63G01 , 1456M65G01 , 1456M69G01 , 1456M71G01 ,
1456M71G01 , 1456M71G02 , 1456M77G01 , 1456M77G02 , 1456M97G05 , 1456M97G06 ,
1456M97G09 , 1456M97G10 , 1469M28G01 , 1469M28G03 , 1469M72G01 , 1469M74G01 ,
1469M84G01 , 1469M86G01 , 1470M39G04 , 1473M25G10 , 1473M25G11 , 1473M25G12 ,
1473M25G13 , 1473M26G02 , 1479M44G01 , 1479M44G02 , 1479M44G03 , 1479M44G04 ,
1479M45G01 , 1479M45G02 , 1479M45G03 , 1479M45G04 , 1479M45G05 , 1491M17G01 ,
1491M17G02 , 1491M20G01 , 1491M20G02 , 1491M20G04 , 1491M20G07 , 1491M22G01 ,
1491M48G01 , 1539M98G17 , 1539M98G18 , 1539M98G19 , 1539M98G20 , 1577M27G01 ,
1581M54G01 , 1582M10G01 , 1582M10G02 , 1582M10G03 , 1582M10G04 , 1582M12G01 ,
1582M12G02 , 1582M14G01 , 1582M14G03 , 1582M37G01 , 1642M74G01 , 1643M47G01 ,
1643M47G02 , 1643M49G02 , 1643M61G01 , 1678M52G01 , 1678M54G02 , 1678M75G03 ,
1678M82G01 , 1679M92G01 , 1679M92G02 , 1706M59P09 , 1706M61P01 , 1706M61P02 ,
1706M61P03 , 1707M15G01 , 1707M15G03 , 1707M62G01 , 1707M62G02 , 1707M68G01 ,
1707M80G01 , 1754M69G01 , 1754M71G01 , 1754M73G01 , 1754M75G01 , 1774M14G01 ,
1774M23G01 , 1774M23G02 , 1774M60G01 , 1797M87G01 , 1797M87G02 , 1800M12G01 ,
1800M12G01A , 1800M14G01 , 1800M18G01 , 1801M47G01 , 1801M93G01 , 1810M31G01 ,
1824M66G01 , 1824M66G02 , 1825M50G01 , 1825M83G01 , 1825M84G01 , 1825M85G01 ,
1826M21G01 , 1826M22G01 , 1826M39G01 , 1826M68G01 , 1835M51G01 , 1836M41G01 ,
1883M41G01 , 1883M41G03 , 1885M32G01 , 1885M32G02 , 1885M32G03 , 1885M83G01 ,
1885M83G02 , 1885M87G01 , 1967M31G01 , 1967M35G01 , 1967M80G01 , 1978M64G01 ,
1978M79G01 , 1990M30G01 , 1991M72G01 , 1996M13G01 , 1997M88G01 , 2022M40G01 ,
2022M48G01 , 2023M10G01 , 2023M19G01 , 2096M45G01 , 2155M10G01 , 2155M59G01 ,
9218M19G01 , 9220M87G03 , 9295M10G02 , 9377M46G02 , 9377M95G03 , 9377M96G01 ,
9377M96G03 , 9378M80G01 , 9378M80G03 , 9378M80G04 , 9378M83G04 , 9378M83G03 ,
9378M85G02 , 9378M85G03 , 9381M74G01 , 1290M39G07 , 1290M39G08 , 1290M39G09 ,
1293M65G01 , 1293M67G01 , 1297M14G01 , 1297M14G06 , 1289M72G01 , 1297M14G07 ,
1297M14G08 , 1297M14G10 , 1297M14G11 , 1297M14G14 , 1302M80G02 , 1302M80G03 ,
1307M10G01 , 1307M10G02 , 1307M10G03 , 1307M14G01 , 1307M16G01 , 1307M16G02 ,
1308M74G01 , 1308M98G01 , 1315M35G01 , 1315M35G02 , 1315M35G03 , 1315M56G03 ,
1315M56G05 , 1315M56G06 , 1315M56G07 , 1321M48G01 , 1321M97G01 , 1321M97G03 ,

1321M97G04 , 1325M37G01 , 1326M50G01 , 1326M82P01 , 1326M82P02 , 1326M82P03 ,
1332M89G01 , 1334M22G01 , 1334M26G01 , 1334M97G02 , 1334M97G04 , 1335M10G01 ,
1335M12G01 , 1335M38G01 , 1335M39G01 , 1335M41G01 , 1335M66G03 , 1337M13G01 ,
1337M13G02 , 1337M13G03 , 1337M81G01 , 1346M31G01 , 1346M31G05 , 1346M31G06 ,
1346M32G01 , 1346M32G05 , 1346M32G06 , 1347M81G01 , 1347M81G04 , 1347M82G01 ,
1347M82G04 , 1349M87G01 , 1383M44G01 , 1442M63G05 , 1442M63G07 , 1442M66G05 ,
1442M66G06 , 1442M81G05 , 1442M81G06 , 1442M83G05 , 1442M83G06 , 1446M24G01 ,
1446M24G03 , 1446M24G05 , 1447M39G01 , 1447M43G03 , 1447M43G05 , 1447M43G06 ,
1453M81P01 , 1453M81P02 , 1453M81P03 , 1453M81P04 , 1453M81P07 , 1453M87G01 ,
1453M87G02 , 1454M61G02 , 1454M63P02 , 1455M76G01 , 1456M55G03 , 1456M67P01 ,
1456M67P02 , 1456M67P03 , 1456M67P04 , 1456M67P07 , 1456M67P16 , 1456M83G01 ,
1468M43G01 , 1468M47G01 , 1470M32G02 , 1470M32G03 , 1470M32G04 , 1492M56G01 ,
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FC No.	FC Description	Basic Doc.	Repair
1	PRESSURE TEST	INSP.7 (A)	0

Project **CF6-80** **P/N**

Plan-No. *PBH72-09-03C0S1*

Description *TUBE ASSEMBLIES - CLEANING*

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1339M63G01 , 1383M65G01 , 1469M47P08 , , 1643M72G01 , 1326M50G01 , 1346M81G01 ,
1454M16G02 , 1334M88G03 , 1800M14G02 , 1800M14G01 , 1453M92G01 , 112421-1 , 112421-
12 , 2186M91G01 , 1885M80G01 , 2155M85G01 , 1455M17G02 , 1337M13G01 , 1289M40G01 ,
1334M97G02 , 1326M90P01 , 9269M55P01 , 1456M97G10 , 1315M78G13 , 1774M91G03 ,
1289M67P12 , 1289M70G01 , 1643M86G01 , 1643M88G01 , 1453M86G01 , 1307M10G03 ,
1454M35G01 , 1346M32G01 , 1679M16G01 , 1308M58G01 , 1774M60G01 , 1294M22G06 ,
1643M27G01 , 113627 , 1678M75G01 , 1337M79G05 , 1678M75G03 , 109900-9 , 1290M26P04 ,
1339M44G01 , 1297M14G11 , 115758 , 1456M97G05 , 1326M85G03 , 2096M84G01 ,
1337M69G03 , 1706M97G01 , 1332M52P01 , 1707M80G01 , 1885M43G01 , 1469M47P16 ,
1349M24G01 , 1885M86G01 , 1872M21G03 , 1290M48P03 , 1309M45G01 , 9378M73G01 ,
1310M76G01 , 1642M80G01 , 1582M97G01 , 1539M97G09 , 1582M40G01 , 1293M79P03 ,
1293M67G01 , 1456M71G02 , 1516M25G01 , 1836M84G02 , 1470M39G07 , 109657 ,
1678M52G02 , 1346M17G01 , 1321M63G03 , 1346M57G01 , 1290M47P04 , 1290M27P01 ,
1346M32G06 , 1453M10G01 , 1337M67G01 , 1326M85G01 , 1349M26G01 , 1315M24G01 ,
1383M58G01 , 1332M69G01 , 1335M63G01 , 9378M85G02 , 1326M44G01 , 113252 ,
1293M65G01 , 1606M59G01 , 1469M86G01 , 1290M27P03 , 1309M96P12 , 1307M10G02 ,
9378M67P02 , 1872M22G04 , 1996M13G01 , 1456M63G01 , 1453M90P08 , 1350M82G02 ,
1835M71G01 , 1491M29G01 , 1517M58G01 , 1492M31G01 , 1453M27G01 , 1643M49G02 ,
1321M57G01 , 1308M78G01 , 1293M23G01 , 1308M82G01 , 1325M90G02 , 1469M43P04 ,
1442M27G01 , 1307M16G01 , 1337M25G01 , 1325M45G01 , 1470M39G08A , 1290M21G01 ,
1800M76P04 , 1297M14G14 , 9382M10G02 , 1678M52G04 , 114308 , 1492M52G01 ,
1383M69G02 , 1492M98G01 , 1307M16G02 , 1349M10P03 , 1811M34G01 , 109632-2 ,
1335M92G01 , 1454M54G02 , 1517M13G01 , 1707M54P02 , 109658 , 1997M61G01 ,
1326M82P01 , 1454M33G01 , 9191M43P08 , 1456M16G01 , 1810M73G02 , 1469M43P08 ,
1872M16G02 , 1872M21G01 , 1337M67G03 , 1456M71G01 , 1456M77G01 , 1337M74G01 ,
1289M10G01 , 1453M22G01 , 1447M20G01 , 1577M27G01 , 1456M65G01

FC No.	FC Description	Basic Doc.	Repair
1	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-836-A	SPM 70-21-22	
2	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-000-B	SPM 70-21-22	
3	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-842-C	SPM 70-21-22	
4	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-830-D	SPM 70-21-22	
5	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-848-F	SPM 70-21-22	
101	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-816C		

Project	CF6-80	P/N	9392M11G01 , 9176M20G01 , 1517M65G03 , 9377M36G05 , 9377M36G07 , 1517M72G01 , 2155M59G01 , 1517M65G02 , 1455M17G02 , 1334M97G02 , 1350M82G01 , 1383M40G02 , 1303M33G05 , 9382M10G03 , 1326M85G01 , 1326M85G03 , 1290M43G01 , 1290M44G01 , 1303M33G06 , 1290M23G06 , 9377M36G06 , 1290M24G08 , 1294M22G07 , 1491M29G01 , 1302M47G01 , 1442M27G01 , 1307M16G01 , 1967M37G01 , 1288M81G01 , 1310M84G02 , 1492M19G01 , 1297M56G01 , 1307M10G01 , 1337M72G02
Plan-No.	PBH72-09-03C0S2		
Description	TUBE CLEANING - STEEL, INCONEL		
ATA	70-21-06		

FC No.	FC Description	Basic Doc.	Repair
1	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-836-A	SPM 70-21-06	
2	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-000-B	SPM 70-21-06	
3	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-842-C	SPM 70-21-06	
4	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-830-D	SPM 70-21-06	
5	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-848-F	SPM 70-21-06	

Project CF6-80 **P/N**

Plan-No. PBH72-09-03R00A

Description TUBE REPAIR - CATEGORY "A"

ATA 72-09-03

1289M38G01 , 1349M85G01 , 1289M40G01 , 1289M67P09 , 1289M67P10 , 1289M67P11 ,
1289M67P12 , 1289M81G01 , 1290M26P01 , 1290M26P02 , 1290M26P03 , 1290M26P04 ,
1290M27P01 , 1290M27P02 , 1290M27P03 , 1290M27P04 , 1290M47P01 , 1290M47P02 ,
1290M47P03 , 1290M47P04 , 1290M48P01 , 1290M48P02 , 1290M48P03 , 1290M48P04 ,
1293M41P01 , 1293M41P02 , 1293M41P03 , 1293M41P04 , 1293M79P01 , 1293M79P03 ,
1293M79P04 , 1294M10G01 , 1294M10G02 , 1294M10G03 , 1294M10G04 , 1294M28G01 ,
1303M31G10 , 1303M31G12 , 1303M32G10 , 1303M32G12 , 1307M95G01 , 1309M50G01 ,
1309M52G01 , 1309M64P01 , 1309M64P02 , 1309M64P03 , 1309M64P04 , 1309M96P01 ,
1309M96P04 , 1309M96P05 , 1309M96P06 , 1309M96P07 , 1309M96P08 , 1309M96P09 ,
1309M96P12 , 1310M10G01 , 1315M91G01 , 1321M15G01 , 1321M27G01 , 1321M42G01 ,
1321M63G01 , 1321M63G03 , 1321M65G01 , 1325M55G01 , 1326M44G01 , 1326M46G02 ,
1326M52G01 , 1326M90P01 , 1326M90P02 , 1326M90P03 , 1326M90P04 , 1326M91G01 ,
1332M30G01 , 1332M30G02 , 1332M52P02 , 1332M52P03 , 1332M52P04 , 1332M57G01 ,
1332M65G01 , 1332M67G01 , 1334M10G01 , 1334M28P05 , 1334M28P06 , 1334M28P07 ,
1334M28P08 , 1334M29G03 , 1334M31G01 , 1334M39G01 , 1334M57G01 , 1334M59G01 ,
1334M69G01 , 1334M88G01 , 1334M88G03 , 1334M95G01 , 1334M95G02 , 1335M29G01 ,
1337M11G01 , 1337M25G01 , 1337M67G01 , 1337M74G01 , 1339M10G01 , 1339M10G02 ,
1349M10P01 , 1349M10P02 , 1349M10P03 , 1349M10P04 , 1349M21G01 , 1349M24G01 ,
1349M26G01 , 1349M26G02 , 1349M28G01 , 1349M85G02 , 1374M30G03 , 1383M12G02 ,
1383M79G01 , 1383M79G02 , 1383M81G01 , 1442M13G01 , 1446M15P01 , 1446M15P04 ,
1446M49G01 , 1453M73G01 , 1453M75G01 , 1453M88P01 , 1453M88P02 , 1453M88P03 ,
1453M88P04 , 1453M90P05 , 1453M90P06 , 1453M90P07 , 1453M90P08 , 1453M92G01 ,
1454M16G01 , 1454M16G02 , 1454M16G03 , 1454M33G01 , 1454M35G01 , 1454M54G02 ,
1454M56G01 , 1454M56G02 , 1455M23G02 , 1456M25G01 , 1468M20G01 , 1469M43P01 ,
1469M43P02 , 1469M43P04 , 1469M45P01 , 1469M45P02 , 1469M45P03 , 1469M45P08 ,
1469M47P01 , 1469M47P04 , 1469M47P08 , 1469M49P01 , 1469M49P03 , 1469M49P08 ,
1469M60G01 , 1469M62G01 , 1491M29G02 , 1491M56P01 , 1492M19G01 , 1492M31G01 ,
1492M31G02 , 1492M37G03 , 1492M39G04 , 1492M96G01 , 1492M96G02 , 1517M16G01 ,
1517M58G01 , 1517M62G01 , 1577M29G02 , 1577M31G02 , 1577M40G02 , 1577M65G01 ,
1577M81G02 , 1577M83G02 , 1606M39G01 , 1606M39G02 , 1642M44G01 , 1679M26P01 ,
1679M26P02 , 1679M26P03 , 1707M52P01 , 1707M52P03 , 1707M54P05 , 1800M76P03 ,
1800M76P04 , 1811M34G01 , 1811M53G02 , 1811M57G02 , 1822M33G01 , 1835M71G01 ,
1835M73G01 , 1836M33G01 , 1836M35G01 , 1872M81G01 , 1872M82G01 , 1872M94P01 ,
1967M90G01 , 1978M81G01 , 2092M54G01 , 2156M27G01 , 2168M98G01 , 2420M70G01 ,
2420M71G01 , 2420M72G01 , 2420M73G01 , 9191M43P08 , 9378M19G01 , 9378M19G03 ,
9378M19G08 , 115759-4 , 113644 , 1469M45P04 , 1321M42G04 , 1469M49P12 , 113252-1 ,
113253-1 , 113255-1 , 1835M71G02 , 1835M73G02 , 1977M76P03 , 109643 , 1577M65G02 ,
1707M54P04 , 110396 , 1456M29G01 , 1456M20G01 , 1454M16G04 , 1707M54P03 ,
1492M37G04 , 1447M78G01 , 1455M23G01 , 1517M72G01 , 110640 , 114311 , 2186M91G01 ,
1326M90P01 , 9269M55P01 , 1454M33G02 , 109900-9 , 115758 , 2096M84G01 , 1469M47P16 ,
109657 , 1332M69G01 , 113252 , 1491M29G01 , 1332M52P01 , 114308 , 109632-2 ,
1707M54P02 , 109658 , 1456M16G01 , 1469M43P08 , 1337M67G03 , 1447M20G01

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR		1

2	BALL MANDREL REPAIR OF SMOOTH DENTS IN TUBING	2
3	SECTION REPLACE	3
4	REPAIR OF SWIVEL FLANGE FITTINGS OF EXTERNAL TUBING (Repair 004, Point 5.A)	4
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING	6
7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING	7
12	REPLACE THE EPOXY WEAR SLEEVES ON RIGID TUBING	12
14	REPAIR THE CRACKS IN BRACKETS OR BROKEN BRACKETS	14
16	REPLACEMENT OF THE WELDED END FITTINGS ON TUBE ASSEMBLIES	16
18	REPLACE THE BRAZED BRACKETS, TABS AND WEAR SLEEVES ON STAINLES STEEL TUBE ASSEMBLIES	18
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES	30
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	43
100	RENEWAL OF MARKING ON PART	SPM 70-16-03
137	72-ER476 INSPECTION OF FUEL HOSE FOR DEFORMATION	TO SH 72-09-03 037
143	B-NUT REPLACEMENT	SB 72-0543
152	COLD WORKING REPAIR	SPM70-47-05
176	B-NUT RETENTION	SB 75-0176

220	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	INSP.point 4 U. (2)
365	FUEL MANIFOLD PTFE TAPE INSTALLATION	SB73-0365
414	REPLACEMENT OF PTFE COATED PARA-ARAMID TAPE AREAS IN THE FUEL MANIFOLDS	SB73-0414
434	P49 RESTRICTOR ORIFICE - REWORK	SB 77-034
501	BLEND / POLISHING	SPM 70-42-00
656	PS3 PRESSURE SENSING SYSTEM - REWORK	SB 72-0656

7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		7
8	WELDING OF CRACKS, SPLITS OR KINKS	SPM 70-41-00	
14	REPAIR THE CRACKS IN BRACKETS OR BROKEN BRACKETS		14
17	REPLACE THE WELDED BRACKETS, TABS, AND WEAR SLEEVES ON EXTERNAL TUBE ASSEMBLIES		17
18	REPLACE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		20
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES		30
31	REPLACEMENT OF THE WORN FLAPPERS THE HINGE PIN AND THE STOPPER PIN		31
42	WELD REPAIR OF THE STAGE 11 CHECK VALVE ASSEMBLY		42
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43
87	AIR - HP RECOUP AIR SUPPLY TUBES, ELBOWS, AND TEES REWORK FOR PMC ENGINES	SB 75-0087	
94	AIR -HPT AIR SUPPLY TUBE REWORK (SB 75-0094)	SB 75-0094	
100	RENEWAL OF MARKING ON PART	SPM70-16-03	
103	REPLACEMENT OF DAMAGED SLIDE JOINT		3
114	REPAIR OF WORN BOLTHOLES OR SLOTS IN BRACKETS		14
118	REBRAZE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18
132	STAGE 11 CHECK VALVE MODIFICATION	SB75-0132	

143	B-NUT REPLACEMENT	SB 72-0543	
152	COLD-WORKING REPAIR	SPM70-47-05	
153	REWORK LPT AIR SUPPLY TUBE	SB 75-0130	
218	REPLACE THE BRAZED BRACKETS, TABS AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		14.18
501	BLEND / POLISHING	SPM - TASK: 70-42-00	

Project CF6-80 **P/N**

Plan-No. PBH72-09-03R00C

Description TUBE REPAIR - CATEGORY "C"

ATA 72-09-03

1288M81G01 , 115207 , 1455M91G01A , 1707M80G02 , 1289M70G01 , 1290M88G01 ,
1290M88G01 , 1294M88G01 , 1294M90G01 , 1297M65G01 , 1297M79G03 , 1302M86G01 ,
1303M43G01 , 1303M45G01 , 1303M45G03 , 1307M89G01 , 1308M54G01 , 1308M74G04 ,
1309M68G03 , 1309M68G04 , 1309M78G01 , 1309M78G05 , 1309M78G06 , 1309M78G07 ,
1309M78G07 , 1309M78G08 , 1310M76G01 , 1310M76G05 , 1310M76G07 , 1310M76G08 ,
1310M90G01 , 1321M23G01 , 1321M57G01 , 1325M18G04 , 1325M20G01 , 1325M22G01 ,
1325M24G01 , 1325M62G01 , 1325M62G03 , 1325M64G01 , 1325M64G02 , 1325M64G04 ,
1325M90G02 , 1326M15G01 , 1326M39G01 , 1326M48G01 , 1326M48G02 , 1326M85G01 ,
1326M87G01 , 1332M15G01 , 1332M50P01 , 1332M50P02 , 1332M50P03 , 1332M50P04 ,
1332M59G01 , 1332M59G03 , 1332M61G01 , 1332M61G02 , 1332M61G03 , 1332M95G01 ,
1334M16G01 , 1334M33G01 , 1334M51G01 , 1334M61G01 , 1334M63G01 , 1335M75G01 ,
1335M75G03 , 1335M92G01 , 1335M92G03 , 1335M92G04 , 1335M94G01 , 1337M23G01 ,
1337M28G01 , 1337M30G01 , 1337M48G01 , 1337M57G01 , 1339M63G01 , 1339M65G01 ,
1339M65G03 , 1339M67G01 , 1339M69G01 , 1346M33G01 , 1346M57G03 , 1346M88G01 ,
1346M88G02 , 1346M88G04 , 1349M43G01 , 1350M80G01 , 1350M93G01 , 1380M56G10 ,
1380M56G11 , 1380M56G12 , 1380M56G13 , 1380M56G14 , 1380M56G15 , 1380M56G16 ,
1380M56G17 , 1380M56G18 , 1380M56G19 , 1383M40G01 , 1383M40G02 , 1442M25G01 ,
1442M31G02 , 1442M54G04 , 1442M56G02 , 1442M58G02 , 1442M58G03 , 1442M79G02 ,
1442M80G02 , 1442M80G03 , 1446M19G03 , 1446M19G05 , 1446M19G06 , 1446M19G07 ,
1446M19G09 , 1447M16G01 , 1447M18G01 , 1447M18G02 , 1447M45G08 , 1447M59G01 ,
1447M59G02 , 1453M18G01 , 1453M18G02 , 1455M91G01 , 1456M59G01 , 1456M59G02 ,
1456M63G01 , 1456M65G01 , 1456M69G01 , 1456M71G01 , 1456M71G02 , 1456M77G01 ,
1456M77G02 , 1456M97G05 , 1456M97G06 , 1456M97G09 , 1456M97G10 , 1469M28G01 ,
1469M28G03 , 1469M72G01 , 1469M74G01 , 1469M84G01 , 1469M86G01 , 1470M39G04 ,
1473M25G10 , 1473M25G11 , 1473M25G12 , 1473M25G13 , 1473M26G02 , 1479M44G01 ,
1479M44G02 , 1479M44G03 , 1479M44G04 , 1479M45G01 , 1479M45G02 , 1479M45G03 ,
1479M45G04 , 1479M45G05 , 1491M17G01 , 1491M17G02 , 1491M20G01 , 1491M20G02 ,
1491M20G04 , 1491M20G07 , 1491M22G01 , 1491M48G01 , 1539M98G17 , 1539M98G18 ,
1539M98G19 , 1539M98G20 , 1577M27G01 , 1581M54G01 , 1582M10G01 , 1582M10G02 ,
1582M10G03 , 1582M10G04 , 1582M12G01 , 1582M12G02 , 1582M14G01 , 1582M14G03 ,
1582M37G01 , 1642M74G01 , 1643M47G01 , 1643M47G02 , 1643M49G02 , 1643M61G01 ,
1678M52G01 , 1678M54G02 , 1678M75G03 , 1678M82G01 , 1679M92G01 , 1679M92G02 ,
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1707M62G01 , 1707M62G02 , 1707M68G01 , 1707M80G01 , 1754M69G01 , 1754M71G01 ,
1754M73G01 , 1754M75G01 , 1774M14G01 , 1774M23G01 , 1774M23G02 , 1797M87G01 ,
1797M87G02 , 1800M12G01 , 1800M12G01A , 1800M14G01 , 1800M16G01 , 1800M18G01 ,
1801M47G01 , 1801M93G01 , 1810M31G01 , 1824M66G01 , 1824M66G02 , 1825M83G01 ,
1825M84G01 , 1825M85G01 , 1826M21G01 , 1826M22G01 , 1826M39G01 , 1826M68G01 ,
1835M51G01 , 1836M41G01 , 1883M41G03 , 1885M32G01 , 1885M32G02 , 1885M32G03 ,
1885M83G01 , 1885M83G02 , 1885M87G01 , 1967M31G01 , 1967M35G01 , 1967M80G01 ,
1978M64G01 , 1978M79G01 , 1990M30G01 , 1991M72G01 , 1996M13G01 , 1997M88G01 ,
2022M40G01 , 2022M48G01 , 2023M10G01 , 2023M19G01 , 2096M45G01 , 2155M10G01 ,
2155M59G01 , 9218M19G01 , 9220M87G03 , 9295M10G02 , 9377M46G02 , 9377M95G03 ,
9377M96G01 , 9377M96G03 , 9378M80G01 , 9378M80G03 , 9378M80G04 , 9378M82G01 ,
9378M83G01 , 9378M83G03 , 9378M83G04 , 9378M85G01 , 9378M85G02 , 9378M85G03 ,
9381M74G01 , 9381M76G01 , 9382M12G01 , 9382M14G01 , 9382M21P01 , 9382M21P02 ,
9382M22G01 , 9382M40G01 , 9392M11G01 , 9392M11G02 , 9392M13G01 , 9392M13G02 ,

9392M13G03 , 9392M38G01 , 1885M86G01 , 1774M60G02 , 1582M14G02 , 2413M60G01 ,
 1447M16G02 , 1335M38G01 , 1335M39G01 , 1347M81G01 , 1347M81G04 , 1347M82G01 ,
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 1679M79G04 , 1679M79G08 , 1679M79G10 , 1679M79G12 , 1679M79G14 , 1679M79G16 ,
 1442M15G08 , 1473M24G01 , 1346M57G03A , 1332M50P10 , 1442M68G01 , 1491M22G01 ,
 1456M94G01 , 2413M60G01 , 1991M70G01 , 110013 , 2420M28G01 , 1442M68G01 ,
 1998M73G01 , 1321M57G03 , 9381M78G01 , 1836M39G01 , 1643M85G01 , 1442M15G05 ,
 1492M56G01 , 1492M56G03 , 1492M56G05 , 1492M56G06 , 1492M56G07 , 1492M56G08 ,
 1678M77G01 , 9382M10G04 , 1473M25G14 , 1679M79G18 , 1679M78G14 , 1346M57G01A ,
 1425M25G14 , 1470M39G08 , 1824M50G01 , 1706M32G01 , 1349M43G02 , 1577M27G03 ,
 1456M97G08 , 1326M85G03 , 1577M27G02 , 1801M32G01 , 2285M89G01 , 9382M10G03 ,
 115207-1 , , 1800M14G02 , 1455M17G02 , , 1885M43G01 , 1872M21G03 , 1470M39G07 ,
 1678M52G02 , 1346M57G01 , 1335M63G01 , 1442M27G01 , 1470M39G08A , 9382M10G02 ,
 1678M52G04 , 1872M21G01 , 1774M60G01

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS		2
3	SECTION REPLACE		3
4	REPAIR OF SWIVEL FLANGE FITTINGS OF EXTERNAL TUBING BY REFACING OF SWIVEL FLANGE CONNECTOR SEATS		4
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		6
7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		7
8	WELDING OF CRACKS, SPLITS, OR KINKS	SPM 70-41-00	
12	REPLACE THE EPOXY WEAR SLEEVE ON RIGID TUBING		12
13	REPLACEMENT OF THE JOINTS IN THE ACTIVE CLEARANCE CONTROL AIR MANIFOLD		3.13
14	REPAIR THE CRACKS IN BRACKETS OR BROKEN BRACKETS		14
15	REPLACEMENT OF THE SOLID FLANGE FITTINGS ON TUBING		15

16	REPLACEMENT THE WELDED END FITTINGS ON TUBE ASSEMBLIES	16
18	REPLACE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE	18
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	20
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES	30
31	REPLACEMENT OF THE WORN FLAPPERS THE HINGE PIN AND THE STOPPER PIN	31
42	WELD REPAIR OF THE STAGE 11 CHECK VALVE ASSEMBLY	42
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	43
54	PLATE-NUT REPLACE	SPM 70-13-01
55	RIVET REPLACEMENT	SPM 70-13-01
99	MARKING OF D-SUMP OIL SUPPLY TUBE FOR CORRECT INSTALLATION ORIENTATION	SB 72-1480
100	REMARK OF MAGNETIC CHIP DETECTOR TUBE	SB 79-0060
103	REPLACEMENT OF DAMAGED SLIDE JOINT	3
108	MODIFICATION OF FWD. B-SUMP SCAVANGE TUBE	SB79-0043
112	REWORK THE GEARBOX OIL PRESSURE REFERENCE MANIFOLD	SB 79-0086 / 03
114	REPAIR OF WORN BOLTHOLES OR SLOTS IN BRACKETS	14
118	REBRAZE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES	18
143	B-NUT REPLACEMENT	SB 72-0543

151	REPLACEMENT OF KEY-LOCKED INSERTS	SPM 70-48-11	
152	COLD-WORKING REPAIR	SPM 70-47-05	
153	REWORK LPT AIR SUPPLY TUBE	SB75-0130	
154	RENEW P/N AND/OR PRODUCTION METAL-TAG	SPM 70-16-03	
155	REPLACE DAMAGED CLIP OR ASSEMBLE MISSING CLIP	SPM70-13-00	
156	REPAIR THE NON-METALLIC FLEXIBLE SLEEVES BY TOUCH-UP	INSPECTION 4.U.(2)	
162	DRILL SAFETY CABLE HOLES	SB 79-0062	
166	DRILL SAFETY WIRE HOLES	SB 79-0069	
167	DRILL SAFETY CABLE HOLE	INSP. 4.M (1)	
170	REPLACE DAMAGED RIVET ON AIR-WYE DUCT P/N 1309M78G06	DR NO.0123970	
176	PLATE-NUT REPLACEMENT USING BLIND RIVETS	SPM 70-13-04	
216	REPLECEMENT OF WELDED ADAPTER AND ENDSLEEVES		16
218	REPAIR OF BRAZED BRACKET	Rep. 14 and 18	
316	REPLACEMENT THE WELDED CARRIER FITTINGS ON TUBE ASSEMBLIES		16
501	BLEND / POLISHING	SPM - TASK: 70-42-00	
502	HPT MANIFOLD INSPECTION	72-09-03-200-816-C	

Project **CF6-80** **P/N**

Plan-No. *PBH72-09-03R00D*

Description *TUBE REPAIR - CATEGORY "D"*

ATA *72-09-03*

1289M72G01 , 1289M76G01 , 1290M21G01 , 1290M21G01 , 1290M22G01 , 1290M22G04 ,
1290M23G01 , 1290M23G06 , 1290M24G01 , 1290M24G08 , 1290M43G01 , 1290M44G01 ,
1291M48G01 , 1293M23G01 , 1293M30G01 , 1293M32G01 , 1293M36G01 , 1293M36G07 ,
1293M74P01 , 1293M74P02 , 1293M74P03 , 1293M74P04 , 1294M22G06 , 1294M22G07 ,
1297M56G01 , 1302M11G01 , 1302M96G01 , 1303M33G04 , 1303M33G05 , 1303M33G06 ,
1303M71G03 , 1304M23G01 , 1308M56G01 , 1308M58G01 , 1308M58G02 , 1308M78G01 ,
1308M82G01 , 1308M82G02 , 1309M10G02 , 1309M45G01 , 1310M21G05 , 1310M23G01 ,
1310M84G02 , 1310M84G03 , 1310M84G04 , 1315M24G01 , 1315M58G03 , 1315M58G03 ,
1315M59G02 , 1315M78G05 , 1315M78G09 , 1315M78G11 , 1315M78G13 , 1321M73G01 ,
1321M73G02 , 1321M89G01 , 1321M91G01 , 1321M93G01 , 1325M45G01 , 1325M53G01 ,
1325M57G01 , 1325M58G01 , 1332M63G01 , 1332M63G02 , 1337M69G02 , 1337M69G03 ,
1337M72G02 , 1337M79G02 , 1337M79G06 , 1337M92G01 , 1339M29G01 , 1339M29G02 ,
1339M29G04 , 1339M29G06 , 1339M29G07 , 1339M29G09 , 1339M29G10 , 1339M29G11 ,
1339M29G12 , 1339M29G13 , 1339M29G14 , 1339M39G01 , 1339M39G03 , 1339M39G04 ,
1339M44G01 , 1339M76G02 , 1339M78G02 , 1339M81G03 , 1346M17G01 , 1346M17G08 ,
1346M17G09 , 1346M81G01 , 1349M93G01 , 1350M51G01 , 1350M82G01 , 1350M82G02 ,
1370M75G02 , 1374M51G01 , 1374M51G02 , 1383M54G01 , 1383M54G02 , 1383M56G01 ,
1383M56G02 , 1383M58G01 , 1383M60G01 , 1383M62G01 , 1383M65G01 , 1383M65G02 ,
1383M65G03 , 1383M69G01 , 1383M69G02 , 1383M87G01 , 1442M11G01 , 1442M11G02 ,
1453M29G02 , 1454M59G02 , 1454M60G01 , 1468M14G01 , 1468M57G01 , 1468M57G02 ,
1491M45G01 , 1492M52G01 , 1492M98G01 , 1516M25G01 , 1517M11G01 , 1517M13G01 ,
1517M13G02 , 1517M38G03 , 1517M40G01 , 1517M46G01 , 1517M65G02 , 1517M65G03 ,
1517M65G04 , 1581M37G04 , 1581M39G01 , 1581M41G01 , 1581M52G01 , 1581M78G05 ,
1582M40G01 , 1582M48G01 , 1582M69G01 , 1582M69G02 , 1582M97G01 , 1606M59G01 ,
1606M79G01 , 1606M88G02 , 1642M66G01 , 1642M68G01 , 1642M80G01 , 1643M27G01 ,
1643M72G01 , 1678M50G01 , 1679M16G01 , 1706M53G01 , 1707M46G01 , 1774M75G01 ,
1774M91G02 , 1774M91G03 , 1775M70G01 , 1811M10G01 , 1811M63G01 , 1835M10G01 ,
1835M12P03 , 1835M23G01 , 1835M65G01 , 1836M72G01 , 1836M80G01 , 1836M82G02 ,
1836M84G01 , 1836M84G02 , 1836M91G01 , 1872M16G02 , 1872M22G04 , 1885M46G01 ,
1885M84G01 , 1967M33G01 , 1967M37G01 , 1977M71G01 , 1991M34G01 , 1996M12G01 ,
1996M16G01 , 1996M20G01 , 1996M22G01 , 1996M25G01 , 1996M27G01 , 1996M39G01 ,
2155M18G01 , 2155M35G01 , 2155M85G01 , 2155M85G02 , 2186M32G01 , 9377M36G05 ,
9377M36G06 , 9377M36G07 , 9378M67P01 , 9378M67P02 , 9378M67P03 , 9378M67P04 ,
9378M73G01 , 9378M73G02 , 9378M73G03 , 9397M63G13 , 9397M63G14 , 9397M63G15 ,
9397M63G16 , 9397M63G17 , 9397M63G18 , 1642M80G02 , 1678M62G04 , 1315M78G11 ,
1346M17G02 , 1310M21G07 , 1346M81G02 , 1346M17G02 , 1825M55G01 , 1678M62G02 ,
1810M73G01 , 1774M91G02 , 1810M73G02 , 1293M35G01 , 9378M73G03 , 1293M35G02 ,
1492M93G02 , 1825M65G01 , 1346M17G03 , 1825M64G01 , 1872M22G02 , 1643M87G01 ,
1517M13G03 , 1370M75G02 , 1678M25G01 , 1678M23G02 , 1775M13G03 , 1706M95G01 ,
1883M25G02 , 1678M36G04 , 1774M75G04 , 1825M63G01 , 1293M36G06 , 1872M16G01 ,
1582M50G01 , 1774M75G06 , 1308M78G02 , 1885M80G01 , 1643M86G01 , 1643M88G01 ,
1337M79G05 , 1706M97G01 , 1997M61G01 , 1289M10G01

FC No.	FC Description	Basic Doc.	Repair
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1	BLEND REPAIR		1
2	BALL MANDREL REPAIR		2
3	SECTION REPLACE		3
5	REMOVE AND REPLACE A DAMAGED FERRULE		5
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		6
7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		7
12	REPLACE THE EPOXY WEAR SLEEVES ON RIGID TUBING		12
13	REPLACEMENT OF THE JOINTS IN THE ACTIVE CLEARANCE CONTROL AIR MANIFOLD AND SECTION REPLACEMENT	Rep.013 and Rep.003	
15	REPLACEMENT OF THE SOLID FLANGE FITTINGS ON TUBING		15
16	REPLACEMENT OF THE WELDED END FITTINGS ON TUBE ASSEMBLIES		16
18	REPLACE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE		18
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES		30
41	BUILD UP WELDING OF NICKS, SCRATCHES, CHAFING OR SCORES	SPM 70-41-00	
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43
52	ACC AIR MANIFOLD (75-00-00) - IMPROVED SUPPORT	SB 75-0152	
101	ALUMINIUM TUBES BLEND REPAIR	Repair 1 and GE SPM	
103	DOUBLER REPAIR OF TUBIN		3

104	REPLACEMENT OF SWIVEL FLANGE FITTINGS ON EXTERNAL TUBING		4
113	REPLACEMENT OF DAMAGED FORMET RIVET	SPM 70-13-01	
114	REPAIR OF WORN BOLTHOLES OR SLOTS IN BRACKETS		14
116	REPLACEMENT OF THE WELDED FLEX JOINTS ON TUBE ASSEMBLIES		16
118	CRACKS WELDING UNDER MOUNTING PARTS BRAZED ON WITH REPLACEMENT BRAZED ELEMENT	SPM 70-41-00	18
134	REPLACEMENT OF DAMAGED BLIND RIVET	SPM 70-13-04	
143	B-NUT REPLACEMENT	SB 72-0543	
144	REWORK OF THE RIGHT SIDE AIR CURTAIN TUBE	SB 75-0144 R04	
150	CORE COWL COOLING AIR TUBE - REWORK OF THE BRACKET	SB 75-0111	
151	REPLACEMENT OF KEY-LOCK INSERTS	SPM 70-48-11	
152	COLD-WORKING REPAIR	SPM 70-47-05	
153	CRACK WELDING	SPM 70-41-00	
154	PLATE-NUT REPLACE	SPM 70-13-01	
155	REIDENTIFICATON OR RENOVATION OF MARKING ON PART	SPM70-16-03	
156	PLATE-NUT REPLACEMENT WITH USING BLIND RIVETS	SPM 70-13-04	
165	REPLACE DAMAGED CLIP OR ASSEMBLE MISSING CLIP	SPM 70-13-00	
167	DRILL SAFETY CABLE HOLE	INSPECTION POINT 4	

170	REPLACE DAMAGED RIVET ON AIR-WYE DUCT P/N 1885M80G01	DR 01203190	
188	DRAIN MAST MANIFOLD - INSPECTION	SB72-0788	
213	REPAIR BRACKET WITH BLIND RIVET	SPM 70-13-04	
216	REPLACEMENT OF WELDED ADAPTER AND ENDSLEEVES		16
218	REPAIR BRAZED BRACKET	Repair 14 and 18	
220	BUILD UP WELDING FOR 1310M21G05	SPM 70-41-00	
253	AGB LEFT SIDE CCC AIR TUBE - FIELD MODIFICATION OF THE SINGLE-SIDED CLIP	SB 75-0153	
303	SECTION REPLACEMENT FOR ALUMINIUM TUBES		3
318	REBRAZE THE BRAZED BRACKETS, TABS AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18
403	BEND SECTION REPLACEMENT FOR 1339M29G14		3
501	BLEND / POLISHING	SPM - TASK:70-42-00-	
802	BUILD UP FLANGE REPAIR	DR01313015	

Project **CF6-80** **P/N**

1293M79P01 , J179H0100R , J179H0100L , J179H0100C , 1310M58P03 , 224D9414-503 ,
AE708166-3 , 224D9412-503 , 1310M58P03 , 1349M10P04 , J179H0100A

Plan-No. *PBH72-09-03R00H*

Description *HOSE REPAIR*

ATA *72-09-03*

FC No.	FC Description	Basic Doc.	Repair
3	BLEND REPAIR OF NICKS, SCRATCHES OR OTHER SHARP-EDGED DAMAGE	SPM 70-42-00	
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		20
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43
120	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		20
121	PRESSURE TEST AND INSPECTION SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43

Project **CF6-80** *P/N* 2192M35G01 , 2420M30G01

Plan-No. *PBH72-09-04R001*

Description *BRACKET REPAIR*

ATA *72-09-04*

FC No.	FC Description	Basic Doc.	Repair
1	REWORK AND REPLACEMENT OF THE OIL PRESSURE TRANSMITTER SYSTEM HARDWARE	SB 79-0086	
2	REPLACEMENT OF KEY-LOCKED INSERTS	SPM 70-48-11	
3	PLATE-NUT REPLACE	SPM 70-13-01	

Project	CF6-80	P/N	1370M16G01 , 1370M16G02 , 1370M16G03 , 1370M16G04 , 1370M16G05 , 1370M16G10 , 1370M16G15 , 1370M16G16 , 1370M16G17 , 1370M16G18 , 1370M16G19 , 1370M16G20 , 1370M16G26 , 1370M16G27 , 1370M16G28 , 1370M16G29 , 1370M16G30 , 1471M60G02 , 1471M60G03 , 1471M60G04 , 1471M60G05 , 1471M60G06 , 1471M60G07 , 1471M60G08 , 1471M60G09 , 1471M60G10 , 9381M80G11 , 9381M80G12 , 9381M80G13 , 9381M80G14 , 9381M80G16 , 9381M80G17 , 9381M80G18 , 9381M80G19 , 9381M80G20 , 1471M60G01
Plan-No.	PH72-23-08C001		
Description	OGV INNER SUPPORT		
ATA	72-23-08		

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND MAIN INSPECTION OGV INNER SUPPORT	CINSP 72-23-08	

Project **CF6-80** **P/N**

Plan-No. *PH72-23-08R001*
Description *OGV INNER SUPPORT*

*1370M16G01 , 1370M16G02 , 1370M16G03 , 1370M16G04 , 1370M16G05 , 1370M16G10 ,
1370M16G15 , 1370M16G16 , 1370M16G17 , 1370M16G18 , 1370M16G19 , 1370M16G20 ,
1370M16G26 , 1370M16G27 , 1370M16G28 , 1370M16G29 , 1370M16G30 , 1471M60G02 ,
1471M60G03 , 1471M60G04 , 1471M60G05 , 1471M60G06 , 1471M60G07 , 1471M60G08 ,
1471M60G09 , 1471M60G10 , 9381M80G11 , 9381M80G12 , 9381M80G13 , 9381M80G14 ,
9381M80G16 , 9381M80G17 , 9381M80G18 , 9381M80G19 , 9381M80G20 , 1471M60G01*

ATA *72-23-08*

FC No.	FC Description	Basic Doc.	Repair
3	REPLACE THE SLEEVE FOAM CORE EDGE REPAIR		311
4	REPAIR THE CRACKS IN THE LINER ASSEMBLY		4
9	REPAIR OF CRACKS IN THE OGV INNER SUPPORT		9
10	FACESHEET DISBOND REPAIR		10
12	BUSHING REPLACEMENT REPAIR LOOSE BUSHING		12
15	REPAIR THE TEARS OR CRACKS IN RUBBER SLEEVE WITH RTV	72-23-08-220-178	
103	REPLACE THE SLEEVE FOAM CORE EDGE REPAIR		311
111	EPOXY COATED INK MARKING	GE SPM 70-16-09	
112	VIBRO-PEEN MARKING	GE SPM 70-16-04	

Project **CF6-80** **P/N**

, , , 1347M14G01 , 1347M14G04 , 1347M15G01 , 1347M15G04 , 1347M16G01 , 1347M16G04 ,
1509M93G01 , 1509M93G02 , 1509M93G03 , 1509M93G07 , 1509M93G08 , 1509M93G09 , , , ,
1536M41G01 , 1536M41G03 , 1536M41G04 , 1536M42G01 , 1536M42G03 , 1536M42G04 ,
1536M43G01 , 1536M43G03 , 1536M43G04 , 1703M40G01 , 1703M40G02 , 1703M40G03

Plan-No. *PH72-23-08R100*

Description *FAN OGV*

ATA *72-23-08*

FC No.	FC Description	Basic Doc.	Repair
1	FAN STATOR OUTLET GUIDE VANE - REPAIR - REPLACEMENT AND REBONDING OF PLATFORM SEALS		1
2	LEADING AND TRAILING EDGE REPAIR FOR DELAMINATIONS, NICKS, SCRATCHES AND GOUGES		2
5	FAN STATOR OUTLET GUIDE VANE OGV - REPAIR THE LEADING EDGE ON THE NARROW CHORD OUTLET GUIDE VANES		5
6	REPAIR THE LEADING EDGE ON THE OUTLET GUIDE VANES		6
13	REPAIR OF THE CRACK IN THE PLATFORM'S CORNER		13
14	PLATFORM CRACKED BOSS REPAIR		14
15	FAN FRAME AND CASE ASSEMBLY - FAN STATOR OUTLET GUIDE VANE - REPAIR - OUTLET GUIDE VANE CONCAVE SIDE EROSION		15
17	REPAIR OF THE OUTLET GUIDE VANE AIRFOIL EROSION		17
100	CHEMICAL TOUCH-UP SURFACE REFINISHING PROCESS FOR BUSHINGS	SPM 70-43-07	
111	VIBRO-PEEN MARKING	SPM 70-16-04	

Project **PW1100** *P/N* 5322830

Plan-No. *PBN72-62-0105R1*

Description *SHIM - GRINDING*

ATA *72-62-0105*

FC No.	FC Description	Basic Doc.	Repair
1	SHIM - GRINDING - SPOP533 PW1100G-C-72-62-00-04A-710A-B	72-62-00-04A-710A-B	

Project	PW1100G	P/N	5317851-01 , 5318248-01 , 5323437-01 , 5324552-01 , 5318135-01 , 5323441-01 , 5323438-01 , 5323436-01 , 5322399-01 , 5322346-01 , 5317932-01 , 5317920-01 , 5318163-01 , 5318196-01 , 5322346-01 , 5317963-01 , 5318004-01 , 5322486-01 , 5318049-01 , 5322347-01 , 5318111-01 , 5318176-01 , 5325567-01 , 5324272-01 , 5317694-01 , 5325543-01 , 5318252-01 , 5321828-01 , 5321677-01 , 5323610-01 , 5318488-01 , 5318084-01 , 5321845-01 , 5323104-01 , 5322231-01 , 5325553-01 , 5318111-01 , 5322346-01 , 5318061-01 , 5318063-01 , 5318063-01 , 5322270-01 , 5318063-01 , 5318112-01 , 5318251-01 , 5317939-01 , 5319066-01 , 5322397-01 , 5321667-01 , 5321669-01 , 5321748-01 , 5323095-01 , 5318198-01 , 5323260-01 , 5323470-01 , 5323439-01 , 5323105-01 , 5321149-01 , 5317760-01 , 5325622-01 , 5318099-01 , 5318138-01 , 5325266-01 , 5321904-01 , 5318134-01 , 5326629-01 , 5318177-01 , 5321151-01 , 5317552-01 , 5323440-01 , 5321742-01 , 5311466-01 , 5322255-01
Plan-No.	<i>PBN70-00-00C02</i>		
Description	<i>CLEAN AND FPI OF EXTERNAL TUBES</i>		
ATA	<i>70-21-00</i>		

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN AND FPI OF EXTERNAL TUBES	SPOP 203, SPOP 82	

Project **PW1100G** **P/N**

5317899-01 , 5317917-01 , 5318142-01 , 5318156-01 , 5321672-01 , 5322218-01 , 5322144-01 ,
5322158-01 , 5322070-01 , 5322270-01 , 5322304-01 , 5322066-01 , 5322144-01 , 5318075-01 ,
5322067-01 , 5318165-01 , 5324375-01 , 5325736-01 , 5318041-01

Plan-No. *PBN71-71-49R001*

Description *External Drain Tubes (DR)*

ATA *71-71-49*

FC No.	FC Description	Basic Doc.	Repair
1	FUNCTION CHECK- PRESSURE TEST FOR TUBE AND HOSES	PW1000G-C-71-71-49	
2	REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	RTN16CC468B	
3	MARKING METHODS - VIBRATION PEEN METHOD	Task: 70-11-00-800-00	
4	SPOP 139 - APPLICATION OF PWA 36545 ANTIGALLING COMPOUND	SPOP 139	

Project **PW1100G** *P/N* 5312198-01 , 5304605 , 5328673-01 , 5328333-01

Plan-No. *PBN72-11-00C01*

Description *INLET CONE CLEANING*

ATA *72-11-0000*

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN AND MAIN INSPECTION OF CONE SEGMENT COVER		
2	CLEAN AND MAIN INSPECTION OF CONE SEGMENT ASSEMBLY		

Project **PW1100G** *P/N* 5304605 ,

Plan-No. *PBN72-11-00R01*

Description *CONE SEGMENT COVER
REPAIR*

ATA *72-11-0011*

FC No.	FC Description	Basic Doc.	Repair
1	INNER SURFACE REPAIR	RTN14CC472	
2	TOUCH-UP THE FLUOROELASTOMER COAT	RTN14CC476A	
3	FILL REPAIR THE SURFACE DAMAGE ON THE EXTERNAL SURFACE	RTN15CCI06A	
4	FILL REPAIR THE DELAMINATION ON THE EDGE	RTN19CCR84	
111	RENOVATION OF MARKING ON PART	PWA 310	
999	NTE for ATA72-11-0011	RTN11PG0119	

Project **PW1100G** **P/N** 5312198-01 , 5328673-01 , 5328333-01

Plan-No. *PBN72-11-00R02*

Description *CONE ASSEMBLY INLET
REPAIR*

ATA *72-11-0015*

FC No.	FC Description	Basic Doc.	Repair
1	REPLACE THE REAR FLANGE RUBBER SEAL	RTN14CC313A	
2	REPLACE THE FRONT INNER DIAMETER NUTPLATES	RTN14CC316	
3	TOUCH-UP THE FLUOROELASTOMER COAT	RTN15CC200	
4	REAR SKIRT RUBBER SEAL SEAM SPLIT REPAIR	RTN16CCC94	
5	INLET CONE BUMPER REOPERATION ACC. TO PW1000G-C-72-00-0123-00A-930A-D (SB C-72-00-0123)		
6	BLEND THE TITANIUM RING	RTN15CC198	
7	NON-FLOWPATH SURFACE FILL REPAIR	RTN15CCI28	
8	BOLT FLANGE RING REMOVE/INSTALL	RTN20CC974	
9	BOLT FLANGE RING REMOVE/INSTALL AND PW1000G-C-72-00-0123-00A-930A-D	RTN20CC974	
10	BOLT FLANGE, DELAMINATION REPAIR	RTN20CC105	

11	CONE REBALANCING REPAIR	18CCG70
12	LARGE AREA TOUCH-UP REPAIR	MR18CCJ55
13	RIVET REPLACEMENT	PWA357
14	REAR SKIRT DELAMINATION REPAIR	RTN18CCC17
15	BOLT HOLE EDGE DELAMINATION REPAIR	RTN21CC883
100	INSPECT MATING INLET CONE ASSEMBLY SURFACE FOR RAISED MATERIAL ON MARKING SB PW1000G-C-72-00-0202-00A-930A-D	
105	BUMPER REPLACEMENT REPAIR	RTN21CC001
111	INK PART MARKING	19CCQ82A

Project **PW1100G** *P/N* 5317797 , 5321559 , 5317796 , 5321558

Plan-No. *PBN72-21-0000C1*

Description *CLEAN THE FAN CASE
ASSEMBLY*

ATA *72-21-0000*

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN AND MAIN INSPECTION OF FAN EXIT FAIRING (RIGHT)		
2	CLEAN AND MAIN INSPECTION OF FAN EXIT FAIRING (LEFT)		

Project **PW1100G** *P/N* 5317796 , 5321558

Plan-No. *PBN72-21-0411R1*

Description *FAN EXIT FAIRING ASSY LEFT*

ATA *72-21-0411*

FC No.	FC Description	Basic Doc.	Repair
1	REPLACE THE LOOSE UPPER END RUBBER SEAL	RTN19CC438	
2	SEAL REPLACEMENT REPAIR	RTN18CCJ00	
3	RUBBER SEAL REPLACEMENT REPAIR	EM15CC377	
4	FAN EXIT (UPPER LEFT) BLEND REPAIR	RTN22CC506	

Project **PW1100G** *P/N* 5317797 , 5321559

Plan-No. *PBN72-21-0451R1*

Description *FAN EXIT FAIRING ASSY RIGHT*

ATA *72-21-0451*

FC No.	FC Description	Basic Doc.	Repair
1	REPLACE THE LOOSE UPPER END RUBBER SEAL	RTN19CC440	
2	SEAL REPLACEMENT REPAIR	RTN17CC904A	
3	RUBBER SEAL REPLACEMENT REPAIR	EM15CC378	
4	FAN EXIT (UPPER RIGHT) BLEND REPAIR	RTN22CC505	

Project **PW1100G** *P/N* 5377300 , 5377301

Plan-No. *PBN72-34-0102C1*

Description *LPC EXIT STATOR ASSEMBLY
CLEANING*

ATA *72-34-0102*

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN AND MAIN INSPECTION OF LPC EXIT STATOR ASSEMBLY		

Project **PW1100G** *P/N* 5317694-01

Plan-No. *PBN72-34-0115R1*

Description *TUBE REPAIR*

ATA *72-34-0115*

FC No.	FC Description	Basic Doc.	Repair
1	FUNCTION CHECK- PRESSURE TEST FOR TUBE AND HOSES	PW1000G-C-79-00-49	
2	REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	RTN16CC468B	
3	MARKING METHODS - VIBRATION PEEN METHOD	Task: 70-11-00-800-00	
4	DIMENSIONAL INSPECTION PW1000G-C-72-34-0115-00A-361A-C	PW1000G-C-72-34-01	

Project **PW1100G** *P/N* 5322279-01

Plan-No. *PBN72-54-0141C1*

Description *CLEAN EXTERNAL TUBES*
SPOP 209, 62, 19, 201

ATA

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN EXTERNAL TUBES SPOP 209, 62, 19, 201		

Project **PW1100G** *P/N* 5322279-01

Plan-No. *PBN72-54-0141R1*

Description *ENGINE EXTERNAL TUBES*

ATA *72-54-01*

FC No.	FC Description	Basic Doc.	Repair
1	FUNCTION CHECK - PRESSURE TEST FOR TUBE AND HOSES	PW1000G-C-72-54-01	
2	REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	RTN16CC468B	

Project **PW1100G** *P/N* 5317588-01 , 5322277-01

Plan-No. *PBN72-54-0148C1*

Description *CLEAN EXTERNAL TUBES*

ATA *72-54-0148*

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN EXTERNAL TUBES, SPOP 209, SPOP 19, SPOP 201, SPOP 62	SPOP 209	

Project **PW1100G** *P/N* 5317588-01 , 5322277-01

Plan-No. *PBN72-54-0148R1*

Description *TUBE REPAIR*

ATA *72-54-0148*

FC No.	FC Description	Basic Doc.	Repair
2	REPLACE THE COUPLING NUT - TUBE ASSEMBLY - NO.5 AND NO. 6 BEARING PRESSURE OIL	RTN16CC329	

Project	PW1100G	P/N	5324314-01 , 5318094-01 , 5317899-01 , 5317917-01 , 5318142-01 , 5318075-01 , 5322218-01 , 5318433-01 , 5318068-01 , 5318081-01 , 5318089-01 , 5318058-01 , 5322270-01 , 5318055-01 , 5318095-01 , 5318091-01 , 5319498-01 , 5321822-01 , 5318069-01 , 5318093-01 , 5324313-01 , 5319384-01 , 5318200-01 , 5318103-01 , 5321685-01 , 5322066-01 , 5322144-01 , 5319396-01 , 5318072-01 , 5319387-01 , 5324310-01 , 5322070-01 , 5322144-01 , 5321687-01 , 5318147-01 , 5322158-01 , 5321687-01 , 5321826-01 , 5322304-01 , 5322070-01 , 5318041-01 , , 5318095-01 , 5319382-01 , 5318149-01 , 5318071-01 , 5318156-01 , 5317897-01 , 5318108-01 , 5324311-01 , 5321672-01 , 5318104-01 , 5318106-01 , 5318553-01 , 5318249-01 , 5318554-01 , 5322067-01 , 5318152-01 , 5318543-01 , 5318165-01 , 5318435-01 , 5324375-01 , 5318155-01 , 5325736-01 , 5324376-01
Plan-No.	<i>PBN73-00-49C02</i>		
Description	<i>CLEAN EXTERNAL TUBES, SPOP 203</i>		
ATA	<i>70-21-00</i>		

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN EXTERNAL TUBES, SPOP 203 , FPI SPOP 82	SPOP 203,SPOP 82	

Project **PW1100G** **P/N**

Plan-No. *PBN73-00-49R001*

Description *TUBE REPAIR*

ATA *73-00-49*

*5324314-01 , 5318553-01 , 5318104-01 , 5318106-01 , 5318433-01 , 5318152-01 , 5321822-01 ,
5318069-01 , 5318093-01 , 5318199-01 , 5318058-01 , 5319384-01 , 5318200-01 , 5324313-01 ,
5318103-01 , 5318089-01 , 5319396-01 , 5318072-01 , 5319387-01 , 5324310-01 , 5318147-01 ,
5321826-01 , 5321685-01 , 5318068-01 , 5318055-01 , 5318095-01 , 5318091-01 , 5319498-01 ,
5319382-01 , 5318149-01 , 5318071-01 , 5318108-01 , 5324311-01 , 5318081-01 , 5321687-01 ,
5318094-01 , 5318554-01 , 5318543-01 , 5318435-01*

FC No.	FC Description	Basic Doc.	Repair
1	PRESSURE TEST PW1000G-C-73-00-4900-00A-340A-C	73-00-4900-00A-340A-	
2	REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	RTN16CC468B	
3	PERMANENT MARKING METHODS - VIBRATION PEEN METHOD PWSPM-D-70-11-00-01/691A-D	70-11-00-01/691A-D	
6	CLIP REPLACEMENT WITH RIVETING (PWA 357)	Task: 70-43-00	

Project **PW1100G** **P/N**

5322397-01 , 5321667-01 , 5321669-01 , 5321748-01 , 5318063-01 , 5318061-01 , 5321845-01 ,
5318112-01 , 5326629-01 , 5318248-01 , 5324272-01 , 5322399-01 , 5325567-01 , 5317939-01 ,
5325543-01 , 5325553-01 , 5318084-01 , 5323610-01 , 5321677-01 , 5321828-01 , 5318252-01 ,
, 5317851-01 , 5319066-01 , , 5317897-01 , 5318111-01 , 5318033-01 , 5318198-01 , 5318249-
01 , 5317760-01 , 5325622-01 , 5318099-01 , 5321742-01

Plan-No. *PBN75-00-49R001*

Description *TUBE REPAIR*

ATA *75-00-49*

FC No.	FC Description	Basic Doc.	Repair
1	PRESSURE TEST	PW1000G-C-75-00-49	
2	REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	RTN16CC468B	
3	PERMANENT MARKING METHODS - VIBRATION PEEN METHOD	PWSPM-D-70-11-00-0	

Project **PW1100G** *P/N* 5323095-01 , 5323437-01 , 5324552-01 , 5318135-01 , 5323441-01 , 5322255-01 , 5323436-01 ,
5317932-01 , 5322346-01 , 5317920-01 , 5318163-01 , 5318196-01 , 5317963-01 , 5318004-01 ,
5322486-01 , 5318049-01 , 5322347-01 , 5318176-01 , 5323095-01 , 5322231-01 , 5323104-01 ,
5318488-01 , 5317694-01 , 5318177-01 , 5318134-01 , 5319435-01 , 5323260-01 , 5323439-01 ,
5323105-01 , 5323470-01 , 5321149-01 , 5325266-01 , 5321904-01 , 5321151-01 , 5323440-01 ,
5318138-01 , 5323438-01

Plan-No. *PBN79-00-49R001*

Description *TUBE REPAIR*

ATA *79-00-49*

FC No.	FC Description	Basic Doc.	Repair
1	FUNCTION CHECK- PRESSURE TEST FOR TUBE AND HOSES PW1000G-C-79-00-4900-00A-340A-C	79-00-4900-00A-340A	
2	REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	RTN16CC468B	
3	MARKING METHODS - VIBRATION PEEN METHOD Task: 70-11-00-800-001-002	70-11-00-800-001-002	
5	INSTALLATION OF HELICAL COIL THREADED INSERTS	SPOP 415	
6	CLIP REPLACEMENT WITH RIVETING (PWA 357)	Task: 70-43-00	
7	REPAIR OF THE TUBE FEMALE CONICAL SEAT	Task: 70-00-00-350-12	

Project **PW2000** **P/N**

Plan-No. *PBP72-00-0010PT*

Description *PRESSURE TEST*

ATA *72-09-71*

332N3710-2, 332N3710-19, 332N3710-18, 332N3340-7, 332N3100-4, 332N3100-3, 332N3100-2, 1B7660, 1B7658, 1B7657, 1B7656, 1B7655, 1B7651, 1B7633-01, 1B7421-01, 1B7021, 1B6996, 1B6994, 1B6992, 1B6972, 1B6946-01, 1B6937, 1B6925, 1B6924, 1B6688-01, 1B6676-01, 1B6002, 1B5492-01, 1B5398-01, 1B5305-01, 1B5236-01, , 1B4899-01, 1B4896-01, 1B4244, 1B4235-01, 1B4234-01, 1B3956-01, 1B3622-01, 1B2964-01, 1B2942-01, 1B2902-01, 1B2779, 1B2613-01, 1B2599, 1B2532, 1B2461-01, 1B2404-01, 1B2322-01, 1B2279-01, 1B2278-01, 1B2239-01, 1B2232-01, 1B2231-01, 1B2158, 1B2147-01, 1B2146-01, 1B2145-01, 1B2108-01, 1B2040-01, 1B2000-01, 1B1946-01, 1B1945-01, 1B1936-01, 1B1914-01, 1B1886-01, 1B1884-01, 1B1723-01, 1B1679-01, 1B1605-01, 1B1564, 1B1507, 1B1487, 1B1482, 1B1439-01, 1B1418-01, 1B1413-01, 1B1353-01, 1B1351-01, 1B1350-01, 1B1264-01, 1B1179-01, 1B1178-01, 1B1177-01, 1B1059-01, 1B1035-01, 1B1034-01, 1B1025-01, 1B1021-01, 1B0992-01, 1B0969-01, 1B0953-01, 1B0942-01, 1B0902-01, , 1B0813-01, 1B0732-01, 1B0705-01, 1B0544-01, 1B0472-01, 1B0467-01, 1B0317-01, 1B0148, 1B0147, 1B0143-01, 1B0137-01, 1B0109-01, 1B0079-01, 1B0060-01, 1A9840, 1A9736-01, 1A9446, 1A9444, 1A9395-01, 1A9391-01, 1A9391, 1A9390-01, 1A9359, 1A9358, 1A9187-01, 1A9186-01, , 1A9161, 1A9137, 1A8953-01, 1A8940-01, 1A8637-01, 1A8634-01, 1A8482-01, 1A8417-01, 1A8416-01, 1A8415-01, 1A8269-01, 1A8268-01, 1A8266-01, 1A8211-01, 1A7900-01, 1A7899-01, 1A7898-01, 1A7893-01, 1A7748-01, 1A7719-01, 1A7675-01, 1A7663-01, 1A7660-01, 1A7658-01, 1A7648-01, 1A7645-01, 1A7619-01, 1A7618-01, 1A7617-01, 1A7616-01, 1A7615-01, 1A7614-01, 1A7613-01, 1A7612-01, 1A7611-01, 1A7610-01, 1A7609-01, 1A7608-01, 1A7568, 1A7500-01, 1A7497-01, , 1A7356-01, 1A7331-01, 1A7161-01, , 1A6689, 1A6145-01, 1A6107-01, 1A6106-01, , , 1A5349-01, 1A5345-01, 1A3118, 1555M23G02, 108167-55, 1B1480, 1B3558-01, 1B2798, 1B4978, 7B2256, , 1B2795, 1A8267-01, MS9195-05, MS9194-05, AE706428-1, AE705777-83, AE705777-52, 9043M44G02, 9043M43G02, , , 7B2262, 7B2216, 60B90135-60, 60B90135-59, 60B90135-53, 332N3710-9, 332N3710-32, 332N3710-3, 332N3710-28, 332N3710-23, 332N3710-22, 332N3710-21, 332N3710-20, 1B2243-01, 1B8075, 1B3415, 1B1508, 1B5792, 1B1912-01, 1B0571-01, 1B4986, , 1B5298-01, 1A3373-01, 1B2462-01, 1B6674-01, 1B2240-01, , 1B6991, 1B1912-01

FC No.	FC Description	Basic Doc.	Repair
1	PRESSURE TEST OF TUBES AND MAIFOLDS	SPOP-400	
1	Task: 72-09-71-200-008 PRESSURE TEST FOR EXTERNAL FLEXIBLE TUBING	INSPECTION 08	
1	Subtask: 72-41-10-780-052 PRESSURE TEST FOR 1A9181-01	INSPECTION 04	
1	Subtask: 72-34-50-220-055 PRESSURE TEST FOR 1B4244	INSPECTION 03	
1	PRESSURE TEST OF FLEXHOSES	SPOP-424	
1	Subtask: 72-41-10-220-053 PRESSURE TEST FOR 1B1564	INSPECTION 03	

Project **PW2000** **P/N**

1B7651 , 1A9358 , 1A9359 , 1A9446 , 1B6937 , 1B6992 , 1B6993 , 1B6994 , 1B7655 , 1B7656 ,
1B7657 , 1B7658 , 108062-82 , 1B1480 , 1B1480 , AE705777-83 , 1B6972 , 1B8075 , 1B0147

Plan-No. *PBP72-09-71C00H*

Description *EXTERNAL FLEXIBLE TUBING*

ATA *72-09-71*

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND INSPECTION OF EXTERNAL FLEXIBLE TUBING	INSPECTION 8	

Project	PW2000	P/N	1A7322-01 , 1A7956-01 , 1A9930-01 , 1B1350-01 , 1B1351-01 , 1B6674-01 , 1B6676-01 , 1B7421-01 , 1B1912-01 , 1A9391-01 , 1A9390-01 , 1B2599 , 1B1564 , 1A5345-01 , 1B0109-01 , 1B1605-01 , 1A5349-01 , 1B0317-01
Plan-No.	PBP72-09-71C0S1		1A9181-01 1B3956-01
Description	CLEAN EXTERNAL TUBES, SPOP 209		1A7331-01 , 1A9181-01 , 1B3956-01 , 1A7331-01 , 1B0068-01 , 1B1936-01 , 1A9736-01 , 1A7893-01 , 1A7161-01 , 7B2216 , 1B3956-01 , 1A7331-01 , 1A9181-01 , 1B0317-01 , 1B0544-01 , 1B2322-01 , 1B2779 , 1B6688-01 , 1B5305-01 , 1A8415-01 , 1B0902-01 , 1B2902-01 , 1B1059-01 , 1B1564 , 1B2599 , 1A7610-01 , 1B4899-01 , 1A7645-01 , 1B2231-01 , 1B0472-01 , 1A7898-01 , 1B1884-01 , 1A8940-01 , 1B1034-01 , , 1B2798 , , 1A8269-01 , 1B2278-01 , , 1A8267-01 , 1B0079-01 , , 1B1723-01 , 1B1946-01 , 1B1353-01 , 1B2243-01 , 1B3622-01 , , 1A7748-01 , 1B6748-01 , 1B6749-01 , 1A7356-01 , 1B1439-01 , 1B2232-01 , , , 1B2964-01 , 1B1177-01 , 1A7899-01 , 1B2108-01 , 1A7900-01 , 1B2279-01 , 1A7660-01 , 1B0732-01 , 1B2147-01 , 1B2236 , 1B2942-01 , 1B2404-01 , 1B0942-01 , 1B4244 , 1B0148 , 1B0953-01 , , 1B1179-01 , 1A9736-01 , 1A7893-01 , 1A8266-01 , 1B6678-01 , 1A7719-01 , 1A8268-01 , 1B1914-01 , , 1B6972 , , 1B2462-01 , 1A8482-01 , 1B2239-01 , 1A7893-01 , 1A9736-01 , 1A9395-01 , 1B1264-01 , 1B0965-01 , 1B1413-01 , 1B2145-01 , 1B6674-01 , 1B1025-01 , , 1B1886-01 , 1B2940-01 , 1B1945-01 , 1A7568 , 1B4234-01 , 1B2146-01
ATA	72-09-71		1B2146-01 , 1B4896-01 , 1B6996 , 1A8416-01 , 1A6145-01 , 1B5298-01 , 1A6689 , 1A7500-01 , 1B0137-01 , 1B1317 , 1B2461-01 , 1B2240-01 , , 1A7497-01 , 1B2000-01 , , 332N3710-18 , 332N3100-2 , 332N3710-21 , 332N3710-23 , 1B3415 , 1B1021-01 , 1B4235-01 , , 1A8417-01 , 1A3118 , 1B2532 , 1B2000-00 , 1B2613-01 , 1B4986 , , 1B4978

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN EXTERNAL TUBES, SPOP 209	SPM 70-21-00, SPOP	

Project **PW2000** *P/N* 1B0830

Plan-No. *PBP72-09-71C0S3*

Description *CLEAN TITANIUM TUBES, SPOP
18*

ATA *72-09-71*

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN TITANIUM TUBES, SPOP 18		

Project **PW2000** **P/N**

1B1912-01 , 1A7356-01 , 1A5349-01 , 1B2942-01 , 1A8269-01 , 1A5345-01 , 1B1413-01 , 1A8268-01 , 1B2940-01 , 1A9391-01 , 1A8266-01 , 1A9390-01 , 1B2239-01 , 1A7898-01 , 1B2613-01 , 1B1413-01 , 1B1264-01 , 1A9395-01

Plan-No. *PBP72-09-71R01*

Description *HYDRAULIC TUBES REPAIRS*

ATA *72-09-71*

FC No.	FC Description	Basic Doc.	Repair
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
13	REPLACE THE SLEEVE		13

Project **PW2000** **P/N**

Plan-No. *PBP72-09-71R02*

Description *LUBRICATION TUBES REPAIRS*

ATA *72-09-71*

1B2279-01 , 1A8482-01 , 1B0992-01 , 1B1353-01 , 1B1605-01 , 1A7663-01 , 1B6946-01 , 1B1936-01 , 1B1884-01 , 1B0965-01 , 1A7658-01 , 1A7748-01 , 1B0472-01 , 1A7899-01 , 1B3622-01 , 1B0902-01 , 1B2964-01 , 1B0732-01 , 1B0068-01 , 1A7893-01 , 1B2232-01 , 1B1914-01 , 1A9736-01 , 1B2231-01 , 1A8267-01 , 7B2216 , 1B1886-01 , 1A7645-01 , 1A8416-01 , 1B4899-01 , 1B0942-01 , 1B2902-01 , 1A8415-01 , 1A7500-01 , 1B0137-01 , 1B1945-01 , 1A7568 , 1A7161-01 , 1A7660-01 , 1B4234-01 , 1A7497-01 , 1B1936-01 , 1B0079-01 , 1B4896-01 , 1B4235-01 , 1A8417-01 , 1A7900-01

FC No.	FC Description	Basic Doc.	Repair
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
4	BLEND SURFACE DAMAGE ON ALUMINUM TUBES	SPOP-533/SPOP-42	
10	TUBE DENT REPAIR		10
13	REPLACE THE SLEEVE		13

Project

PW2000

P/N

1B2278-01 , 1B2108-01 , 1B2322-01 , 1B1034-01 , 1A6689 , 1A6145-01 , 1B0109-01

Plan-No. PBP72-09-71R03

Description FUEL TUBES REPAIRS

ATA 72-09-71

FC No.	FC Description	Basic Doc.	Repair
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
10	TUBE DENT REPAIR		10
13	REPLACE THE SLEEVE		13
20	REPLACE THE PIN ON THE BRACKET	SPOP423	

Project **PW2000** **P/N**

1B7419-01 , 1B0060-01 , 1B0544-01 , 1B6678-01 , 1B6676-01 , 1B6674-01 , 1B1439-01 , 1B7421-01 , 1B2461-01 , 1B5305-01 , 1B2147-01 , 1A7956-01 , 1A9930-01 , 1B1350-01 , 1B3558-01 , 1B2461-01 , 1A7314-01 , 1B1351-01 , 1A7322-01 , 1A9936-01 , 1A8940-01 , , 1B0317-01 , 1B2404-01 , 1B8075 , , 1B1059-01 , 1B2779 , 1B2146-01 , 1B5298-01 , 1B2462-01 , , 1B1946-01 , 1B1025-01 , 1B2240-01 , , , , ,

Plan-No. *PBP72-09-71R04*

Description *AIR TUBES REPAIRS*

ATA *72-09-71*

FC No.	FC Description	Basic Doc.	Repair
1	WELD REPAIR BLEED MANIFOLD CRACKS		1
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
10	TUBE DENT REPAIR		10
13	REPLACE THE SLEEVE		13
110	CRACK AND WEAR WELDING REPAIR FOR ACC SUPPLY TUBE ASSEMBLY	Repair 10A	
500	RENEW P/N	SPM 70-11-00-800	

Project **PW2000** *P/N*

Plan-No. *PBP72-09-71R05*

Description *SCAVENGE MANIFOLDS*

ATA *72-09-71*

FC No.	FC Description	Basic Doc.	Repair
2	BLEND REPAIR FOR SCAVANGE MANIFOLDS		2
3	PATCH REPAIR FOR AIR AND OIL TUBES		3
10	TUBE DENT REPAIR		10

Project

PW2000

P/N

1B0148 , 1B1480 , 1B0147 , 1B7656 , 1B7657 , 1B6996 , 1A9359 , 1B6992 , 1B6993

Plan-No. PBP72-09-71R08

Description FLEXIBLE TUBING REPAIRS

ATA 72-09-71

FC No.	FC Description	Basic Doc.	Repair
8	REPAIR OF FLEXIBLE TUBE FIRESLEEVE		8
13	REPLACE THE SLEEVE		13
74	REIDENTIFICATION OF PART	SB75-74	
108	REPLACEMENT OF FLEXIBLE TUBE FIRE SLEEVE		8

Project **PW2000** **P/N** 1B1177-01 , 1B1178-01 , 1B1179-01 , 1B2532 , 1B2000-01 , 1B4978 , , , , , , ,

Plan-No. *PBP72-09-71R09*

Description *TURBINE COOLING TUBING*

ATA *72-09-71*

FC No.	FC Description	Basic Doc.	Repair
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES	Repair 2	
10	TUBE DENT REPAIR	Repair 10	
43	REPLACE RIVETING NUTS	SPM70-43-00	
110	WELD REPAIR FOR ACC SUPPLY TUBE ASSEMBLY	Repair 10A	
142	REPLACEMENT OF WORN TUBES ON BRACKET	SPM 70-42-01	

Project **PW2000** *P/N* 1A4147 , 1B6876 , ,

Plan-No. *PBP72-31-00C01*

Description *CONE SEGMENT COMPR INLET
CLEANING*

ATA *PBP72-31-00C01*

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN AND MAIN INSPECTION OF CONE SEGMENT COMPR INLET		

Project **PW2000** **P/N** 1A4147 , 1B6876

Plan-No. *PBP72-31-01R01*

Description *CONE SEGMENT COMPR INLET*

ATA *72-31-01*

FC No.	FC Description	Basic Doc.	Repair
5	INLET CONE SEGMENT FLUOROELASTOMER COATING REPAIR		5
7	FRONT SEGMENT SURFACE DAMAGE REPAIR		7
100	CONE SEGMENT COATING REPAIR ON INNER SURFACE MARKING OF PARTS	SPOP-175 (A) point (5) SPM 70-11-00	
101	REPLACE COMPRESSOR INLET CONE SEGMENT COATING		1
105	SPINNER CAP PAINTING	C-1110-0500-C	
110	SPINNER CAP PAINTING	SPOP-175	
120	SPINNER CAP PAINTING	SPOP-175	
125	SPINNER CONE CAP PAINTING FOR FEDEX	POSH#: F-72-31-100	
130	INLET SPINNER CAP WITH WHITE STRIPE PAINTING	TO SH 72-31-01 10	
200	RENOVATION OF MARKING ON PART INSTALLATION OF SPINNER CONE CAP	70-11-00-800-001-003 72-00-31-420-001	

Project **PW2000** *P/N* 1A9309 , 1B4384 , 1A9310

Plan-No. *PBP72-31-02R01*

Description *CONE SEGMENT COMPR INLET*

ATA *72-31-02*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND INLET CONE SEGMENT ASSEMBLY BLADE LOCK STOP		1
2	REPLACE INLET CONE SEGMENT ASSEMBLY SEAL		2
4	REPLACE INLET CONE SEGMENT ASSEMBLY PLATE NUTS		4
8	REMOVAL OF RAISED MATERIAL OR SHARP EDGES ON ALUMINUM PART	SPM 70-00-00	8
10	REPAIR DAMAGED REAR MOUNTING FLANGE		10
103	REPLACE COMPRESSOR INLET CONE SEGMENT COATING	repair 3 and 13	
111	RENOVATION OF MARKING ON PART	SPM 70-11-00	
120	SPINNER CONE SPIRAL PAINTING	SPOP-175	
125	SPINNER CONE ASSEMBLY PAINTING FOR FEDEX	POSH#: F-72-31-101	

Project **PW2000** *P/N* 1B6346-01 , 1B3767-01

Plan-No. *PBP72-31-45R01*

Description *FAN EXIT FAIRING*

ATA *72-31-45*

FC No.	FC Description	Basic Doc.	Repair
1	REPLACE FAN EXIT FAIRING ANTIGALLING COMPOUND		1
20	THE METAL LEADING EDGE POLISHING	SPOP-533 p. 3	
106	RESTORE COMPLETE FAIRING PROTECTIVE COATING		6

Project **PW2000** **P/N**

Plan-No. *PBP72-33-03C01*

Description *FAN EXIT LINER SEGMENT*

ATA *72-33-03*

1A8832-01 , 1A8835-01 , 1A8836-01 , 1A8837-01 , 1A8838-01 , 1A8843-01 , 1A8844-01 , 1A8845-01 , 1A8846-01 , 1A8847-01 , 1A8848-01 , 1A8851-01 , 1B0231-01 , 1B0232-01 , 1B0233-01 , 1B0234-01 , 1B0235-01 , 1B0236-01 , 1B0237-01 , 1B0238-01 , 1B0239-01 , 1B0240-01 , 1B0241-01 , 1B0283-01 , 1B0284-01 , 1B0285-01 , 1B0286-01 , 1B0287-01 , 1B0288-01 , 1B0289-01 , 1B0290-01 , 1B0291-01 , 1B0292-01 , 1B0293-01 , 1B0294-01 , 1B0295-01 , 1B0296-01 , 1B0297-01 , 1B0298-01 , 1B0299-01 , 1B0300-01 , 1B0301-01 , 1B0302-01 , 1B6196-01 , 1B6197-01 , 1B6198-01 , 1B6199-01 , 1B6216-01 , 1B6218-01 , 1B6219-01 , 1B6220-01 , 1B6223-01 , 1B6224-01 , 1B6225-01 , 1B6226-01 , 1B6227-01 , 1B6228-01 , 1B6229-01 , 1B6230-01 , 1B6233-01 , 1B6234-01 , 1B6235-01 , 1B6236-01 , 1B7171-01 , 1B7172-01 , 1B7173-01 , 1B7174-01 , 1B7176-01 , 1B7177-01 , 1B7178-01 , 1B7179-01 , 1B7180-01 , 1B7690-01 , 1B7689-01 , 1B7688-01 , 1B7693-01 , 1B7691-01 , 1B7685-01 , 1B7686-01 , 1B7687-01 , 1B7692-01

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN AND MAIN INSPECTION OF FAN EXIT LINER	72-33-00	

Project **PW2000** **P/N**

Plan-No. *PBP72-33-03R01*

Description *FAN EXIT LINER SEGMENT*

ATA *72-33-03*

1B0292-01 , 1B0293-01 , 1B0294-01 , 1B0295-01 , 1B0296-01 , 1B0297-01 , 1B0298-01 , 1B0299-01 , 1B0300-01 , 1B0301-01 , 1B0302-01 , 1B6196-01 , 1B6197-01 , 1B6198-01 , 1B6199-01 , 1B6216-01 , 1B6218-01 , 1B6219-01 , 1B6220-01 , 1B6223-01 , 1B6224-01 , 1B6225-01 , 1B6226-01 , 1B6227-01 , 1B6228-01 , 1B6229-01 , 1B6230-01 , 1B6233-01 , 1B6234-01 , 1B6235-01 , 1B6236-01 , 1B7171-01 , 1B7172-01 , 1B7173-01 , 1B7174-01 , 1B7176-01 , 1B7177-01 , 1B7178-01 , 1B7179-01 , 1B7180-01 , 1B7690-01 , 1A8832-01 , 1A8835-01 , 1A8836-01 , 1A8837-01 , 1A8838-01 , 1A8843-01 , 1A8844-01 , 1A8845-01 , 1A8846-01 , 1A8847-01 , 1A8848-01 , 1A8851-01 , 1B0231-01 , 1B0232-01 , 1B0233-01 , 1B0234-01 , 1B0235-01 , 1B0236-01 , 1B0237-01 , 1B0238-01 , 1B0239-01 , 1B0240-01 , 1B0241-01 , 1B0283-01 , 1B0284-01 , 1B0285-01 , 1B0286-01 , 1B0287-01 , 1B0288-01 , 1B0289-01 , 1B0290-01 , 1B0291-01 , 1B7689-01 , 1B7688-01 , 1B7693-01 , 1B7691-01 , 1B7685-01 , 1B7686-01 , 1B7687-01 , 1B7692-01

FC No.	FC Description	Basic Doc.	Repair
1	REPLACE FAN EXIT CASE ASSEMBLY LINER SEGMENTS PROTECTIVE COATING		1
2	TOUCH-UP FAN EXIT CASE ASSEMBLY LINER SEGMENTS PROTECTIVE COATING		2
4	REPLACE FAN EXIT LINER DUCT		4
7	FRONT SEGMENT SURFACE DAMAGE REPAIR		7
13	REPLACE/BOND WASHERS		13
101	REPLACE PROTECTIVE COATING BY SPOP 175		1
111	RENOVATION OF MARKING ON PART	P&W SPM 70-11-00	
113	EPOXY FILL WIRE MESH REPAIR		13

Project **PW2000** *P/N* 1A3373-01

Plan-No. *PBP72-34-00COS1*

Description *CLEAN SOPER 1*

ATA *72-34-00*

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND FPI INSPECTION	SPOP 209	

Project **PW2000** *P/N* 1A3118

Plan-No. *PBP72-34-50R04*

Description *MAIN BEARING PRESSURE
TUBE*

ATA *72-34-50*

FC No.	FC Description	Basic Doc.	Repair
4	BLEND MAIN BEARING PRESSURE TUBE ASSEMBLY		4

Project **PW2000** *P/N* 1A8027 , 1A8028 , 1A8029 , 1A8030 , 1A8747 , 1A8755 , 1A8759 , 1B6768-01 , 1B6769-01

Plan-No. *PBP72-35-70C0S1*

Description *DEGREASING OF PARTS AND
FPI INSPECTION*

ATA *72-09-71*

FC No.	FC Description	Basic Doc.	Repair
1	DEGREASING OF PARTS AND FULL FPI	SPOP 209,62	

Project **PW2000** **P/N** 1A8030 , 1A8759 , 1B6769-01 , 1A8747 , 1A8028 , 1A8029 , 1A8027 , 1B6748-01 , 1B6749-01

Plan-No. *PBP72-35-70R01*

Description *HPC ACC MANIFOLDS*

ATA *72-35-70*

FC No.	FC Description	Basic Doc.	Repair
1	WELD REPAIR THE HPC ACTIVE CLEARANCE CONTROL MANIFOLDS		1
2	BLEND REPAIR OF HPC ACC MANIFOLDS	SPOP533	

Project **PW2000** **P/N** 1A8602 , 1A8603 , 1A8704 , 1B1317 , 1B2235 , 1B2237 , 1B3061 , 1B6834 , 1B3836 , 1B6836

Plan-No. *PBP72-52-70C0S1*

Description *CLEAN SOPER 1*

ATA *72-52-70*

FC No.	FC Description	Basic Doc.	Repair
1	DEGREASING OF PARTS AND FULL FPI	SPOP209	
11	EGREASING OF PARTS BY AQUEOUS CLEANING	SPOP 209	

Project **PW2000** **P/N**

1B2237 , 1A8704 , 1A8602 , 1A8603 , 1B1317 , 1B2235 , 1B3061 , 1B6834 , 1A8704 , 1B2237 ,
1B2236 , 1B6836

Plan-No. *PBP72-52-70R01*

Description *HPT ACC MANIFOLD*

ATA *72-52-70*

FC No.	FC Description	Basic Doc.	Repair
1	WELD REPAIR ACC MANIFOLD TUBES - PATCH REPAIR		1
3	ACC BRACKET REPLACEMENT REPAIR		3
4	WELD REPAIR THE ACC MANIFOLDS - WELD THE CRACKS AROUND THE STIFFENER		4
8	BRACKET REPLACEMENT CONNECTED WITH WELD REPAIR LOOSE RESILIENT MOUNT SUPPORTS		8
20	REWELDING AND HEAT TREATMENT	SPM70-42-01	11
42	BLEND REPAIR	SPOP 533	
67	STIFFENER REPAIR	SB75-67	
100	REIDENTIFICATION, REAPPLICATION OR RELOCATION OF MARKS	SPM70-11-00	
101	REPLACEMENT OF LOOSE RIVETS		3
110	WELD REPAIR MANIFOLD BRACKETS P/N 1A4561	Rep. 2 Rep. 8	

Project **PW2000** *P/N* 7B2262

Plan-No. *PBP72-62-38C0S1*

Description *CLEANING OF DEOILER
HOUSING*

ATA *72-62-38*

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND INSPECTION OF DEOILER HOUSING	INSPECTION	

Project **PW2000** **P/N** 7B2262

Plan-No. *PBP72-62-38R01*

Description *DEOILER HOUSING*

ATA *72-62-38*

FC No.	FC Description	Basic Doc.	Repair
5	WELD REPAIR DEOILER HOUSING		5
6	BLEND REPAIR DEOILER HOUSING		6

Project **V2500** **P/N** 6A2138 , 6A2139 , 6A2140 , 6A5391 , 6A6224 , 6A6225 , 6A2137 , 6A2136

Plan-No. *PBV36-11-47R001*

Description *ENGINE AIR TUBE*

ATA *36-11-47*

FC No.	FC Description	Basic Doc.	Repair
2	REPAIR SURFACE DAMAGE	VRS6399	1
5	REPLACE BRAZED LUGS AND/OR HALF SLEEVES	VRS7001	1
10	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1

Project	V2500	P/N	290-5184-501 , 290-5185-503 , 740-5074-507 , 740-5086-501 , 740-5089-501 , 740-5089-503 , 740-5089-505 , 740-5089-507 , 740-5092-501 , 740-5092-503 , 740-5093-501 , 740-5093-503 , 740-5644-501 , 740-5644-503 , 740-5644-505 , 740-5644-507 , 740-5645-505 , 745-5093-501 , , 745-5097-503 , 745-5644-501 , 745-5644-503 , 745-5644-507 , 745-5645-503 , 745-5645-505 , 745-5645-505 , 745-5645-507 , 740-5089-501 , 740-5089-503 , 740-5089-505 , 740-5645-505 , 745-5645-503 , 745-5645-505 , 740-5644-503 , 740-5644-505 , 745-5644-501 , 745-5644-503 , 740-5086-501 , 740-5074-507 , 740-5092-501 , 740-5093-501 , , 745-5093-501 , 740-5645-505 , 745-5097-503 , 740-5089-501 , 740-5089-503 , 740-5089-505 , 745-5645-503 , 745-5645-505 , 740-5644-503 , 740-5644-505 , 745-5644-501 , 745-5644-503 , 740-5086-501 , 740-5074-507 , 740-5092-501 , 740-5093-501 , 745-5093-501 , 740-5645-505 , 745-5097-503 , 740-5093-501 , 740-5093-503 , 740-5093-501 , 745-5097-503 , 745-5166-501 , 745-5644-505 , 745-5093-503 , 745-5097-501
Plan-No.	PBV36-21-49R001		
Description	PRESS. INDICAT. TUBE		
ATA	36-21-49		

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL	VRS2916	2

Project **V2500** **P/N** 5A8787 , 5A8802 , 6A5105 , 6A5205 , 6A6231 , 6A6233 , 6A6237

Plan-No. *PBV71-51-50R001*

Description *FAN HARNESS RACEWAY*

ATA *71-51-50*

FC No.	FC Description	Basic Doc.	Repair
1	REPLACE DAMAGED SECTION OF TUBE AXIALLY GREATER THAN 12,70 MM	VRS7001	1
2	REPAIR OF BRAZED RETAINING PLATES OR CLIPS	VRS7001	1
4	HAND POLISH AND BLEND PROCEDURE	SPM 70-35-03	

Project **V2500** *P/N* 5W2176 , 5W2556

Plan-No. *PBV71-52-43R001*

Description *HARNES CORE RACEWAY*

ATA *71-52-43*

FC No.	FC Description	Basic Doc.	Repair
2	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

Project **V2500** **P/N** 740-5682-503 , 740-5682-505 , 745-5682-501 , 745-5682-503 , 740-5682-501 , 745-5682-505 ,

Plan-No. *PBV71-71-42R001*

Description *COLLECTOR PLATE ASSY*

ATA *71-71-42*

FC No.	FC Description	Basic Doc.	Repair
3	BLEND REPAIR	VRS2957	3

Project **V2500** **P/N**

740-5261-503 , 740-5261-505 , 740-5688-509 , 740-5692-503 , 740-5692-505 , 740-5692-507 ,
740-5700-501 , 740-5700-505 , 740-5700-507 , 740-5702-505 , 740-5702-507 , 740-5790-503 ,
740-5790-505 , 740-5791-503 , 745-5700-503 , 740-5790-507 , 740-5791-505 , 740-5261-507 ,
740-5702-509 , 740-5688-511 , 745-5688-501 , 740-5692-507 , 740-5688-513

Plan-No. *PBV71-71-48R001*

Description *FUEL DRAIN TUBES*

ATA *71-71-48*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR	VRS2881	3
2	SECTION REPLACEMENT	VRS7001	1
4	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
5	REPAIR BENT SUPPORT BRACKET	VRS2943	7
6	REPLACE WELDED FITTINGS	VRS7001	1

Project **V2500** **P/N**

Plan-No. *PBV71-71-49R001*

Description *FUEL DRAIN TUBES*

ATA *71-71-49*

6A5120 , 6A5122 , 6A5155 , 6A5190 , 6A5265 , 6A5266 , 6A5267 , 6A5281 , 740-5276-501 , 740-5276-503 , 740-5277-503 , 740-5277-505 , 740-5277-507 , 740-5278-503 , 740-5278-505 , 740-5278-507 , 740-5278-511 , 740-5279-503 , 740-5279-505 , 740-5279-507 , 740-5279-509 , 745-5267-503 , 745-5267-507 , 745-5276-501 , 745-5279-503 , 9375M24G04 , 9386M54G01 , 9386M79G01 , 9386M85G02 , 9387M60G02 , 9375M26G04 , 9386M56G01 , 9386M81G01 , 9387M46G01 , 9393M93G01 , 9375M68G02 , 9386M75G01 , 9386M83G02 , 9387M46G02 , 9386M52G01 , 9386M77G01 , 9386M83G03 , 9387M60G01 , 745-5279-501 , 740-5277-509

FC No.	FC Description	Basic Doc.	Repair
1	LEVELLING OF MARKED SURFACE DAMAGES	VRS2885	2
30	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
31	SECTION REPLACEMENT	VRS7001	1
32	REPLACE WELDED FITTINGS	VRS7001	1

Project **V2500** **P/N** 740-5265-505 , 740-5267-505 , 740-5673-501 , 740-5673-503 , 740-5696-505 , 740-5696-507 ,
740-5698-505 , 740-5698-507 , 740-5698-509 , 740-5704-504 , 740-5704-505 , 740-5704-507 ,
740-5792-513 , 740-5792-515 , 740-5792-517 , 745-5267-501 , 745-5698-501 , 740-5267-507 ,
740-5792-511

Plan-No. *PBV71-73-48R001*

Description *HOSE AND TUBE*

ATA *71-73-48*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE DRAIN TUBES	VRS2889	3
2	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
3	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
4	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1

Project **V2500** **P/N** 745-5166-501SD , AE707874-3 , AE707875-2 , AE707875-1

Plan-No. *PBV72-00-00C000*

Description *TUBE/HOSE HAND CLEAN*

ATA *72-00-00*

FC No.	FC Description	Basic Doc.	Repair
2	CLEAN THE PRESSURE INDICATING TUBES	72-00-00	
3	HAND CLEANING OF HOSES	29-11-48	

Project V2500 **P/N**

Plan-No. PBV72-00-00C0S1

Description TUBES CLEAN SOPER 1/ FULL FPI

ATA 72-00-00

6A5308 , 740-5720-505 , 740-5698-509 , 3A2380 , 6A6206 , 740-5275-503 , 740-5600-505 , 740-5183-503 , 740-5051-505 , 6A6484 , 740-5059-505 , 5A9038 , 740-5121-511 , 5R8226 , 6A5309 , 2A1557 , 5A9042 , 2A1547 , 6A5348 , 2A1545 , 6A6176 , 2A1559 , 2A1549 , 740-0361-507 , 740-5696-507 , 740-5277-509 , 6A6010 , 6A5391 , 6A6183 , 5A8773 , 6A5004 , 6A5006 , 6A6015 , 5A8793 , 740-5751-509 , 740-5273-505 , 5A8750 , 745-5700-503 , 6A5397 , 2A1551 , 2A1553 , 2A1555 , 740-5644-507 , 740-5792-517 , 6A6236 , 5A2159 , 6A6150 , 5R8140 , 6A6191 , 745-5267-501 , 6A9044 , 740-5673-503 , 6A6135 , 740-5122-501 , 4B7353 , 4B0323 , 5A9145 , 6A6200 , 745-5122-503 , 740-5060-505 , 5A9147 , 740-5121-507 , 745-5151-503 , 6A5012 , 6A5025 , 740-5261-507 , 745-5153-503 , 740-0361-509 , 745-5152-503 , 740-5051-507 , 6A6169 , 5A9038 , 745-5172-501 , 740-5278-511 , 6A2144 , 5W2558 , 6A6199 , 6A6235 , 5A0995 , 6A5310 , 6A6006 , 740-5692-507 , 745-5650-501 , 6A5342 , 6A5002 , 3A2410 , 745-5602-501 , 745-5604-501 , 5A8757 , 6A6181 , 6A6198 , 6A6017 , 6A5390 , 6A2152 , 6A2137 , 6A5013 , 6A6197 , 6A6195 , 6A6199 , 6A5387 , 6A5008 , 2A0651 , 5A8800 , 6A5395 , 6A5311 , 745-5166-501 , 745-5097-503 , 6A5896 , 6A5349 , 5A8796 , 2A2362 , 6A6211 , 6A6213 , 5R8084 , 6A6019 , 6A6194 , 5A9149 , 6A5394 , 5A8795 , 6A6018 , 6A5356 , 740-5265-505 , 745-5276-501 , 740-5698-507 , 5A8748 , 740-5737-511 , 740-5727-511 , 6A6168 , 6A5204 , 740-5654-501 , 5A9150 , 4B0309 , 2A0819-01 , 740-5271-505 , 740-5173-507 , 6A6180 , 6A6209 , 6A6009 , 5A9091 , 5A8797 , 740-5089-507 , 6A5021 , 6A5010 , 745-5279-503 , 4B7325 , 2A1462 , 6A6024 , 740-5757-509 , 5A9060 , 6A5020 , AE707875-2 , , 740-5793-513 , 745-5645-507 , 4B0324 , 5A9140 , 5A9148 , 745-5644-507 , 6A2135 , 740-5747-507 , 740-5702-509 , 4B0099 , 5A9364 , 5A8783 , 740-5769-511 , 5A9139 , 5A9153 , 3A3051 , AE707874-3 , 6A6202 , 6A5019 , M1545-1 , M1546-1 , 5A1342 , 745-5097-501 , 4B0306 , 5R0238 , 6A6205 , 740-5790-507 , 6A5388 , , 3A2181 , 2A2231-01 , 6A9039 , 4B0179 , 4B0194 , 5A9039 , 6A5023 , 6A5011 , , 6A5304 , 745-5644-505 , 6A9043 , 6A6201 , , , 556-1-15847-001 , 6A6224 , AE707876-2 , 740-5763-507 , 6A9041 , 2A1569 , 6A9040 , 6A2150 , 6A9042 , 6A9045 , 745-5093-503 , , 5W2559 , 4B7248 , 4B0215 , AE707875-1 , 4B0308 , 5A1269 , 5A1268 , 740-5093-503 , 5A8751 , 2A1492 , 6A5350 , 6A6182 , 2A1212 , 6A6214 , 5A1155 , , 6A5003 , 5R8117 , 6A5392 , 2A4035-01 , 6A5347 , 740-5688-513 , 5A8738 , 5A8801 , 6A6204 , 745-5644-501 , , , 6A6215 , 6A2145 , 2A1493 , 6A5353 , 2A2495-01 , 6A6223 , , 745-5755-501 , 740-1085-505 , 6A5386 , 6A5205 , , 6A8598 , 6A6221 , 6A2087 , 2A1211 , 5A9145 , 5A1476 , 5A9141 , 5A9146 , 6A6218 , 745-5698-501 , 6A6219 , 740-0361-503 , 745-5767-501 , 740-5673-501 , 5A1434 , 6A6228 , 5A9143 , 6A2133 , 4B0094 , , , 6A6237 , 4B0414 , 2A2210 , 5R0240 , 5A8761 , 6A6131 , 6A2292 , 6A2153 , , 6A5339 , 5W2177 , 2A4036-01 , 740-5774-507 , 6A6217 , 6A6233 , 6A5345 , 745-5688-501 , 6A6216 , 740-5791-505 , 4B7263 , 745-5682-503 , 745-5650-505 , 6A6007 , 6A6207 , 6A6231 , 6A6220 , 5R0238 , 5A1358 , 745-5682-505 , 6A6225 , 5R8123 , 6A6227 , 5A0158 , 740-1085-503 , 6A8596 , 6A8597 , 6B1584 , 745-5682-501

FC No.	FC Description	Basic Doc.	Repair
1	PROCEDURE TO DEGREASE PARTS BY AQUEOUS CLEANING	70-11-03	

Project **V2500** **P/N**

Plan-No. *PBV72-00-00C0S2*

Description *TUBES CLEAN SOPER 2/FULL
FPI*

ATA *70-11-13*

5A1342 , 2A1545 , 6A5008 , 3A2380 , 3A2410 , 5A0995 , 5A2159 , 5A1434 , 6A5394 , 740-5273-505 , 740-5720-505 , , , , 2A2231-01 , 5A8750 , 6A5896 , 5A8793 , 740-5275-503 , 740-5737-511 , 740-5727-511 , 6A6182 , 6A6201 , 6A6150 , 3A3051 , 6A9039 , 6A5309 , 6A5311 , 6A5308 , 2A1212 , 6A5013 , 2A4035-01 , 2A2362 , 2A2210 , 5A8793 , 2A1211 , 6A6206 , 2A1547 , 6A6169 , 2A1559 , 5A8748 , 2A2495-01 , 5R8140 , 6A5004 , 6A6200 , 5A9042 , 6A5012 , 6A2150 , 2A4036-01 , 5R8084 , 740-5654-501 , 2A3233-01 , 5A8757 , 6A9043 , 6A5006 , 5R0238 , 2A3232-001 , 6A6202 , 5A1269 , 6A6017 , 4B7353 , 4B0324 , 4B0323 , 4B0309 , 4B0179 , 4B0099 , 6A2087 , 6A2292 , 745-5097-503 , 5A1268 , 6A6015 , 740-5173-507 , 740-5792-517 , 740-5271-505 , 5A8773 , 6A6484 , 6A2145 , 6A9044 , 740-5121-511 , 745-5122-503 , 745-5172-501 , 6A5395 , 5W2558

FC No.	FC Description	Basic Doc.	Repair
1	THE ONE-STEP ALKALINE RUST REMOVER PROCEDURE TO CLEAN THE COMPONENTS	70-11-13	

Project **V2500** *P/N* 3A0698 , 3A1549 , 3A2181 , 3A2316 , 3A1662 , 3A1666 , 3A2988 , 3A1501 , 3A2658 , 3A2659 ,
6A5768 , 6A5769 , 5A1358

Plan-No. *PBV72-00-00C0S3*

Description *TITANIUM TUBES CLEAN
SOPER 3/FULL FPI*

ATA *70-11-06*

FC No.	FC Description	Basic Doc.	Repair
1	THE PROCEDURE FOR ONE-STEP ALKALINE RUST REMOVER CLEANING FOR TITANIUM PARTS ONLY	70-11-06	

Project	V2500	P/N	2A0202, 2A0223, 2A0225, 2A0227, 2A0229, 2A0231, 2A0233, 2A0235, 2A0367-01, 2A0504-01, 2A0508-01, 2A0509-01, 2A0510-01, 2A0511-01, 2A0513-01, 2A0515-01, 2A0516-01, 2A0651, 2A0656, 2A0711, 2A0749, 2A0819-01, 2A1031-01, 2A11389-01, 2A1229-01, 2A1389-01, 2A1462, 2A1481, 2A1492, 2A1510, 2A1514, 2A1545, 2A1547, 2A1549, 2A1553, 2A1555, 2A1557, 2A1559, 2A1571, 2A2074-01, 2A2168-01, 2A2169-01, 2A2231-01, 2A2257-01, 2A2358-01, 2A2361-01, 2A2362, 2A2407-01, 2A2408-01, 2A2409-01, 2A2410-01, 2A2411-01, 2A2412-01, 2A2413-01, 2A2414-01, 2A3187-01, 2A3229-001, 2A3229-01, 2A3230-001, 2A3230-01, 2A3231-001, 2A3231-01, 2A3232-001, 2A3232-01, 2A3233-01, 2A3234-01, 2A3235-01, 2A3236-001, 2A3236-01, 2A3237-01, 2A3238-01, 2A3256-01, 2A3257-01, 2A3258-01, 2A3259-01, 2A3260-01, 2A3261-01, 2A3263-01, 2A3264-01, 2A3265-01, 2A3266-01, 2A3547-01, 2A3548-01, , 2A6516-01, 2A8797-01, 3A1660, 6A6009, 6A5896, 4B0094, 4B0099, 4B0179, 4B0194, 4B7200, 4B7325, 4B7353, 4B8071, 4B8072, 4T8030, 4W0043, 556-1-15818, 5A0046, 5A0148, 5A0174, 5A0334, 5A0335, 5A1269, 5A1434, 5A1476, 5A2137, 5A2145, 5A5153, 5A8723, 5A8737, 5A8745, 5A8755, 5A8757, 5A8759, 5A8761, 5A8769, 5A8770, 5A8773, 5A8777, 5A8778, 5A8783, 5A8785, 5A8793, 5A8795, 5A8796, 5A8797, 5A8799, 5A8800, 5A8802, 5A9013, 5A9017, 5A9038, 5A9039, 5A9041, 5A9042, 5A9043, 5A9067, 5A9074, 5A9076, 5A9083, 5A9084, 5A9085, 5A9090, 5A9093, 5A9139, 5A9141, 5A9143, 5A9145, 5A9146, 5A9147, 5A9150, 5A9153, 5A9166, 5A9167, 5A9356, 5A9364, 5A9381, 5R8083, 5R8084, 5R8102, 5R8117, 5R8123, 5R8125, 5R8134, 5R8140, 5R8141, 5R8142, 5R8144, 5R8226, 5R8760, 5T0030, 5T0032, 5T0038, 5T0041, 5W2558, 5W8363, 5W9038, 6A1692, 6A1693, 6A2110, 6A2122, 6A2126, 6A2127, 6A2133, 6A2134, 6A2137, 6A2138, 6A2139, 6A2140, 6A2150, 6A4117, 6A4739, 6A4803, 6A4820, 6A5002, 6A5004, 6A5006, 6A5013, 6A5019, 6A5025, 6A5026, 6A5027, 6A5033, 6A5071, 6A5075, 6A5149, 6A5228, 6A5233, 6A5238, 6A5245, 6A5282, 6A5308, 6A5309, 6A5330, 6A5331, 6A5332, 6A5334, 6A5337, 6A5338, 6A5339, 6A5342, 6A5344, 6A5353, 6A5364, 6A5367, 6A5390, 6A5395, 6A5597, 6A5768, 6A5769, 6A5871, 6A6007, 6A6017, 6A6018, 6A6020, 6A6024, 6A6031, 6A6038, 6A6124, 6A6150, 6A6166, 6A6189, 6A6484, 6A7457, 740-5121-505, 740-5121-509, 740-5121-511, 740-5122-501, 740-5269-501, 740-5271-503, 740-5271-505, 740-5273-503, 740-5273-505, 740-5275-503, 740-5278-507, 740-5373-505, 740-5654-501, 740-5692-507, 740-5720-505, 740-5727-511, 740-5763-507, 740-5793-511, 745-5093-503, 745-5122-503, 745-5279-503, 745-5645-507, AE707631-1, AE707632-1, AE707667-1, AE707874-1, AE707874-2, AE707874-3, AE707875-1, AE707875-2, AE707876-2, AE707910-1, M1549-1, M1550-1, 740-5265-505, 745-5166-501, 4B0323, 4B0324, 740-5051-507, 740-5059-505, 4B0414, AE707631-1, AE707632-1, 6A6169, 740-5051-505, 556-1-15306-001, 6A5365, 556-1-15847-001, 5R8143, 740-5172-505, AE707910-2, 745-5122-503, 740-5060-505, 745-5097-503, 88267-2, 88269-2, 290-5072-503, 4B2298, 290-5053-503, 4B2273, 4B2246, S700H0391-187, 5R0238, S700H0391-201, 88271-3, S700H0391-183, 290D8030-515, S700H0391-191, 290-5185-503, AE709366-503, 290-5074-503, 740-5278-511, 290D8029-511, 290-5054-503, 4B2295, 4B2260, 4B2261, 745-5650-501, 6A5251, 6A5250, 6A5044, 6A2135, 6A5023, 4B2297, 740-5152-507, 2A3124-01, 2A1493, 740-5644-507, 740-5183-503, 2A3125-01, 740-5692-503, 745-5644-507, 2A4256-01, 740-5121-507, 6A6196, 745-5700-503, 6A5011, 6A5397, 6A6010, 5R8084, 5A9060, 740-5173-507, 6A5108, 740-5692-505, 740-5790-505, 5A1358, 5A1358, 740-5092-501, 6A6212, 6A2151, 2A3091-01, 6A6019, 6A5366, 6A6221, 6A5896, 745-5153-503, 6A5392, 5A8750, 6A6220, 6A5896, 745-5172-501, 6A5357, M1545-1, 6A6219, 6A6208, 6A5010, 6A5350, 2A3091-01, 745-5267-501, 88270-6, 5R8223, 740-5092-503, 6A6015, 5W2559, 5A1268, 6A5316, 740-5792-517, 6A5315, 6A6045, 6A5008, 6A5144, 6A6126, 740-5747-507, 745-5755-501, 6A5357, 6A6019
Plan-No.	PBV72-00-001002		
Description	PRESSURE TEST		
ATA	72-00-00		

, 5A9149 , 740-5757-509 , 740-5702-509 , 4B0309 , 6A6168 , 6A6181 , 6A6183 , 6A6200
 6A6200 , 5A8757 , M1543-1 , M1544-1 , 5A9140 , 6A5391 , 6A2145 , 6A5012 , 5A9091 , 6A6009 ,
 5A8750
 5A8750 , 6A2144 , 740-5089-507 , 5A9148 , 745-5602-501 , 740-5600-505 , 6A5039 , 6A2292 ,
 6A5349 , 740-5673-503 , 745-5267-501 , 6A5005 , 6A6217 , 745-5276-501 , 6A5125 , 6A5132 ,
 6A6135 , 6A6214 , 5A2159 , 6A6211 , 5A0995 , 5A8738 , 740-0361-509 , 2A3092-01 , 740-52-76-
 503 , 740-5277-509 , 740-5737-511 , 6A5190 , 740-5751-509 , 6A6235 , 6A6182 , 740-5793-513 ,
 740-5774-507 , 745-5604-501 , 740-5769-511 , 745-5166-501SD , 745-5602-501 , 6A6195 , 745-
 5602-501 , 6A9040 , 745-5151-503 , 6A9039 , 3A1549 , 3A3051 , 6A9045 , 2A2495-01 , 5A1155 ,
 5A8801 , 6A6207 , 5A8748 , 6A5394 , 745-5650-505

FC No.	FC Description	Basic Doc.	Repair
1	PRESSURE TEST	EXAMINE	

Project **V2500** *P/N* 5A1476 , 5A0158

Plan-No. *PBV72-32-03R001*

Description *TUBE, ASSY OF P2.5CM*

ATA *72-32-03*

FC No.	FC Description	Basic Doc.	Repair
5	SECTION REPLACEMENT	VRS7001	1
15	REPAIR SURFACE DAMAGE	VRS 1728	15

Project **V2500** **P/N** 5A1269 , 5A1268 , 5A1342

Plan-No. *PBV72-32-36R001*

Description *OIL TUBE*

ATA *72-32-36*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR	VRS1257	2
2	SECTION REPLACEMENT	VRS7001	1
3	REPAIR SURFACE DAMAGE	VRS1259	3
10	REPAIR SURFACE DAMAGE	VRS1255	1

Project **V2500** **P/N** 5A0995 , 5A1712 , 5A5428 , 5A5427 , 5A1155

Plan-No. *PBV72-32-42R001*

Description *TUBE*

ATA *72-32-42*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR	VRS1273	1
2	REPAIR SURFACE DAMAGE	VRS1275	2
3	REPAIR THE SURFACE DAMAGE OF THE STRAINER HOUSING	VRS1281	3
5	REPLACEMENT OF DAMAGED SECTION OF TUBE	VRS7001	

Project **V2500** **P/N** 5R0233 , 5R0240

Plan-No. *PBV72-32-57R001*

Description *HOSE AND TUBE*

ATA *72-32-57*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND THE AIR TUBE	VRS1310	1

Project **V2500** *P/N* 5R0166 , 5R0238 , 5R0244

Plan-No. *PBV72-32-58R001*

Description *SCAVENGE OIL TUBE*

ATA *72-32-58*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR	VRS1313	1
12	REPLACE DAMAGED SECTION OF TUBE, AXIALLY GREATER THAN 12,7MM	VRS7001	

Project **V2500** *P/N* 5A1434 , ,

Plan-No. *PBV72-32-94R001*

Description *OIL SEAL TUBE*

ATA *72-32-94*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR	VRS1779	2

Project **V2500** *P/N* 5A2159 , 5A1358

Plan-No. *PBV72-32-96R001*

Description *HOSE AND TUBE*

ATA *72-32-96*

FC No.	FC Description	Basic Doc.	Repair
2	BLEND REPAIR	VRS1456	
3	REPLACEMENT OF DAMAGED SECTION OF TUBE	VRS7001	
4	BLEND REPAIR SURFACE DAMAGE	VRS1455	

Project **V2500** **P/N** 2A0367-01 , 2A2873-01 , , 2A0819-01 , 2A2495-01

Plan-No. *PBV72-42-20R001*

Description *HP-ACC MANIFOLD*

ATA *72-42-20*

FC No.	FC Description	Basic Doc.	Repair
2	BLEND REPAIR	VRS3018	7
4	BLEND REPAIR THE THRUST BALANCE SEAL VENT TUBE	VRS3024	4
19	BLEND SURFACE DAMAGE	VRS3653	19

Project **V2500** **P/N** 2A2168-01 , 2A2169-01 , 2A2231-01 , 2A3091-01 , 2A3092-01 , 2A2210

Plan-No. *PBV72-50-53R001*

Description *EXHAUST CASE TUBES*

ATA *72-50-53*

FC No.	FC Description	Basic Doc.	Repair
2	BLEND REPAIR	VRS3262	43
3	BLEND REPAIR	VRS3263	44
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	

Project **V2500** **P/N** 2A1211 , 2A1212

Plan-No. *PBV72-58-02R001*

Description *No. 5 Bearing Oil Nozzle*

ATA *72-58-02*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR	VRS3245	1
2	BLEND REPAIR	VRS3241	2
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	

Project **V2500** *P/N* 6A4739 , 740-5720-505

Plan-No. *PBV72-61-49R001*

Description *GBX BREAT.OUTL.DUCT*

ATA *72-61-49*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL	VRS2893	2
4	REPAIR A CRACK IN THE WALL OF THE GEARBOX BREATHER DUCT	VRS2894	3
14	WELDED PATCH REPAIR	VRS7503	4

Project **V2500** *P/N* 2A3259-01 , 2A3261-01 , 2A3256-01 , 2A3258-01 , 2A3257-01 , 2A3263-01 , 2A3264-01 , 2A3260-01 , 2A3266-01 , 2A3265-01

Plan-No. *PBV73-11-41C0S2*

Description *CLEANING AND INSPECTION
OF FUEL MANIFOLDS*

ATA *73-11-41*

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND INSPECTION OF FUEL MANIFOLDS	CMM TASK 73-11-41	

Project **V2500** **P/N** 740-5650-501 , 740-5654-501 , 745-5650-501 , 745-5650-505

Plan-No. *PBV73-11-47R001*

Description *FUEL TUBES*

ATA *73-11-47*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE FUEL TUBE	VRS2899	6

Project **V2500** **P/N**

Plan-No. *PBV73-11-49R001*

Description *ENGINE-FUEL-TUBES*

ATA *73-11-49*

6A5044 , 6A5045 , 6A5046 , 6A5049 , 6A5052 , 6A5054 , 6A5055 , 6A5056 , 6A5057 , 6A5125 ,
 6A5127 , 6A5128 , 6A5132 , 6A5133 , 6A5134 , 6A5135 , 6A5137 , 6A5222 , 6A5228 , 6A5230 ,
 6A5232 , 6A5236 , 6A5237 , , 6A5244 , 6A5246 , 6A5289 , 6A5291 , 6A5303 , 6A5304 , 6A5305 ,
 6A5306 , 6A5315 , 6A5316 , , 6A5327 , 6A5339 , 6A5340 , 6A5342 , 6A5343 , 6A5344 , 6A5351 ,
 6A5353 , 6A5354 , 6A5364 , 6A5370 , 6A5392 , 6A6002 , 6A6004 , 6A6017 , 6A6023 , 6A6024 ,
 6A6026 , 6A6123 , 6A6124 , 6A6125 , 6A6131 , 6A6133 , 6A6135 , 6A6147 , 6A6179 , 6A6180 ,
 6A6484 , 6A2145 , 6A5002 , 6A5021 , 6A2150 , 5R8117 , 6A2144 , 6A5004 , 6A5003 , 6A5042 ,
 6A5011 , 6A5026 , 6A5012 , 2A0616 , 2A0649 , 2A0650 , 2A0615 , 2A1417 , 2A0618 , 6A5341 ,
 2A0651 , 2A0654 , 2A1462 , 2A0641 , 6A5390 , 5R8136 , 5R8125 , 5R8126 , 5R8102 , 6A6204 ,
 5R8128 , 6A5356 , 5R8129 , 6A5357 , 5R8129 , 5R8130 , 6A5358 , 5R8131 , 5R8144 , 6A5359 ,
 5R8121 , 6A5033 , 6A5006 , 6A5005 , 6A2151 , 6A5010 , 6A2152 , 6A5390 , 2A0641 , 2A0655 ,
 2A0656 , 6A5204 , 6A5008 , 5R8123 , 6A5025 , 6A2132 , 6A5020 , 6A5019

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE	VRS6221	1
3	BLEND THE DAMAGED SURFACE	VRS1633	5
5	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
6	REPLACEMENT OF WELDED FITTINGS AND CONNECTORS	VRS7001	1

Project **V2500** **P/N**

Plan-No. *PBV73-22-49R001*

Description *FUEL SYSTEM AIR TUBE*

ATA *73-22-49*

5A0446 , 5A0448 , 5A8735 , 5A8736 , 5A8737 , 5A8738 , 5A8742 , 5A8749 , 5A8762 , 6A6210 , 5A8763 , 5A8782 , 5A8785 , 5A8793 , 5A8799 , 5A8800 , 5A8802 , 5A9059 , 5A9060 , 5A9093 , 5A9096 , 5A9364 , 6A1692 , 6A1693 , 6A2122 , 6A2126 , 6A2133 , 6A2135 , 6A5098 , 6A5099 , 6A5100 , 6A5102 , 6A5185 , 6A5250 , 6A5251 , 6A5273 , 6A5302 , 6A5308 , 6A5309 , 6A5317 , 6A5318 , 6A5321 , 6A5334 , 6A6007 , 6A6008 , 6A6011 , 6A6015 , 6A6028 , 6A6029 , 6A6037 , 6A6044 , 6A6149 , 6A6151 , 6A6184 , 6A6185 , 6A6210 , 6A5033 , 6A6235 , 6A6213 , 6A6214 , 6A6212 , M1545-1 , 107432 , M1544-1 , 5A9167 , 556-1-15365-100 , 6A6192 , 6A6236 , 5A9166 , M1543-1 , 556-1-15364-100 , 5A0148 , M1546-1 , 556-1-15404-000 , C39440 , M1545-1 , 5A8781 , 6A6211 , 6A6209 , 6A6201 , 6A9039 , 6A9043 , 6A9040 , 6A9045

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE	VRS1620	1
3	REPLACE WELDED FITTINGS	VRS7001	1
4	REPLACE THE TUBE COUPLING NUT	VRS6226	4
5	REPAIR THE SURFACE DAMAGE	VRS6225	3
10	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
11	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
30	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

Project **V2500** **P/N**

2A2358-01 , 2A2361-01 , 2A2362 , 2A3124-01 , 2A3125-01 , 2A3547-01 , 2A3548-01 , 4B8051 ,
4B8052 , 4B8069 , 4B8070 , 4B8071 , 4B8072 , 4P8089 , 4P8105 , 2A3547-01 , 2A3548-01 ,
2A4035-01 , 2A4036-01

Plan-No. *PBV73-22-51R001*

Description *P4.9 SENSOR + MANIF.*

ATA *73-22-51*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR THE RIGHT PRESSURE CONTROL TUBE	VRS3276	3
3	BLEND REPAIR THE PRESSURE CONTROL TUBE CONNECTORS	VRS3278	5
5	BLEND REPAIR THE LEFT PRESSURE CONTROL TUBE	VRS3277	4
31	SECTION REPLACEMENT	VRS7001	1
200	INSPECTION NAD REPAIR REQUIREMENTS	EC/RA#:7200-05007	

Project **V2500** *P/N* 6A5768 , 6A5769

Plan-No. *PBV74-11-38R001*

Description *REPAIR THE BRACKETS*

ATA *74-11-38*

FC No.	FC Description	Basic Doc.	Repair
3	REPAIR THE BRACKETS BY REPLACING ANTI VIBRATION MOUNTS AND RIVETS	VRS1624	3

Project **V2500** **P/N** 6A2087 , 6A2292

Plan-No. *PBV75-00-49R001*

Description *Engine Stage 10 Air Off-Take Air
Ducts*

ATA *75-00-49*

FC No.	FC Description	Basic Doc.	Repair
6	BLEND REPAIR SURFACE DAMAGE	VRS6121	6
7	BLEND SURFACE DAMAGE	VRS6120	

Project **V2500** **P/N** 740-0361-503 , 740-0361-505 , 740-0361-507 , 740-0361-509 , 740-1085-505 , 740-1085-503

Plan-No. *PBV75-22-48R001*

Description *DUCT, ASSY ACAC*

ATA *75-22-48*

FC No.	FC Description	Basic Doc.	Repair
3	WELDING OF CRACKS AND CHAFE MARKS	VRS2304	1

Project **V2500** **P/N**

5A0174 , 5A8757 , 5A8764 , 5A8765 , 5A9038 , 5A9039 , 5A9041 , 5A9042 , 5A9090 , 5A9091 ,
5A9357 , 5A9381 , 6A2155 , 6A2156 , 6A2157 , 6A2159 , 6A2164 , , 6A5095 , 6A5110 , 6A5147 ,
6A5149 , 6A5150 , 6A5249 , 6A5311 , 6A5386 , 6A5387 , , 6A5108 , 6A6010 , 6A5388 , 6A6228 ,

Plan-No. *PBV75-22-49R001*

Description *BCC + SEALING TUBES*

ATA *75-22-49*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE	VRS1650	1
25	REPLACE WELDED FITTINGS	VRS7001	1
27	SECTION REPLACEMENT	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

Project **V2500** **P/N**

5A8759 , 5A8760 , 5A8761 , 5A9076 , 5A9141 , 5A9143 , 6A5154 , 6A5155 , 6A5156 , 6A5172 ,
6A5180 , 6A5181 , 6A5224 , 6A5310 , 6A5312 , 6A5324 , 6A5325 , 6A5326 , 6A6006 , 6A6021 ,
5W2558 , 5W2559 , 6A7555 , 6A6227

Plan-No. *PBV75-23-48R001*

Description *COOLING AIR TUBES*

ATA *75-23-48*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE	VRS1655	4
2	BLEND THE DAMAGED SURFACE OF THE PS3 COOLING AIR TUBES	VRS1660	1
3	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
5	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
25	REPLACE WELDED FITTINGS	VRS7001	1

Project **V2500** **P/N** 2A0711 , 2A0749 , 2A1492 , 2A1493 , 6A5195 , 6A5196 , 6A5198 , 6A5365 , 6A8598 , 6A8597 ,
6A8596

Plan-No. *PBV75-23-49R001*

Description *TURBINE COOLING TUBE*

ATA *75-23-49*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND THE DAMAGED SURFACE OF THE TURBINE COOLING AIR (TCA) SUPPLY TUBES	VRS1600	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

Project **V2500** **P/N** 2A0202 , 2A0220 , 2A0223 , 2A0225 , 2A0227 , 2A0229 , 2A0231 , 2A0233 , 2A0235 , 2A1527 ,
 2A1540 , 2A1545 , 2A1547 , 2A1549 , 2A1551 , 2A1553 , 2A1555 , 2A1557 , 2A1559 , 2A1569 ,
 2A1571 , 2A1572 , , 2A3610 , 2A3617 , 2A3619 , 2A3621 , 2A3623 , 2A3625 , 2A3627 , 2A3629 ,
 2A3631 , 2A3665

Plan-No. *PBV75-24-48R001*

Description *HP-ACC MANIFOLD*

ATA *75-24-48*

FC No.	FC Description	Basic Doc.	Repair
1	BLEND DAMAGED SURFACE OF THE TCC TUBE ASSEMBLIES	VRS1533	2
5	LOCAL CRACK WELDING REPAIR	VRS 1548	13
6	PATCH WELDING REPAIR POINTS 8-14	VRS1548	13
8	RE-SHAPE THE TUBE END AND/OR THE SUPPORT OF TCC TUBE ASSEMBLIES	VRS1528	11
12	BLEND REPAIR SURFACE DAMAGE	VRS1553	3
13	REPLACE THE PLATE NUT OF THE TCC TUBE ASSEMBLIES	VRS1534	7
14	REPLACEMENT THE PIN OF THE TCC TUBE	VRS1549	14
15	WELD REPAIR CRACKS	VRS1546	15
16	RESHAPE	VRS1545	
18	REPLACE THE PIN OF THE TURBINE COOLING MANIFOLD ASSEMBLY	VRS1544	18

Project **V2500** **P/N**

3A0494 , 3A0564 , 3A0568 , 3A0573 , 3A0577 , 3A0580 , 3A0677 , 3A0678 , 3A0698 , 3A1501 ,
3A1549 , 3A1662 , 3A1666 , 3A1759 , 3A1762 , 3A2003 , 3A2181 , 3A2198 , 3A2316 , 3A2319 ,
3A2320 , 3A2335 , 3A2337 , 3A2350 , 3A2380 , 3A2410 , 3A2656 , 3A3061 , 3A2657 , 3A2659 ,
3A2658 , 3A1752 , 3A1745 , 3A2358 , 3A1755 , 3A2355 , 3A2365 , 3A2362 , 3A2988 , 3A3051 ,
3A1749 , 3A2368 , 3A0573 , 3A1501

Plan-No. *PBV75-24-49R001*

Description *ACC MANIFOLDS*

ATA *75-24-49*

FC No.	FC Description	Basic Doc.	Repair
2	WELD UP REPAIR THE TUBE CONNECTOR	VRS4251	7
3	REPLACEMENT THE TITANIUM TUBES	SB75-0084	
4	REPLACE THE NUTS OF THE TUBE CONNECTOR	VRS4360	29
5	WELD REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4247	5
6	REPLACE THE FRONT SUPPORT, RIVETS AND CLIP NUTS OF THE LPT ACC COOLING AIR DUCT	VRS4248	6
7	REPLACE THE FRONT SUPPORT, RIVETS AND CLIP NUTS OF THE LPT ACC COOLING AIR DUCT	VRS4395	35
9	REPLACE RIVETS, CLIP NUTS, OR ANGLE BRACKETS	VRS4357	32
10	WELD UP REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4261	25
14	BLEND REPAIR OF THE AIR COOLING DUCT	VRS4048	4
19	WELD UP REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4398	38

23	REPLACE THE TUBES OF THE LOWER DUCT ASSEMBLY	VRS4441	42
27	WELD-UP REPAIR THE TUBE CONNECTOR	VRS4358	27
28	BLEND REPAIR OF THE TUBE CONNECTOR	VRS4359	28
32	REPLACE THE INSERTS	VRS4366	21
33	WELD-UP REPAIR THE SUPPORT ASSEMBLIES	VRS4364	19
34	TUBE CHANGE ON UPPER COOLING AIR DUCT ASSY	VRS4396	36
35	REPLACE THE REAR SUPPORT AND RIVETS OF THE LPT ACC COOLING AIR DUCT	VRS4395	35
36	TUBE CHANGE ON LOWER COOLING AIR DUCT ASSY DUCT ASSY	VRS4399	39
37	BLEND REPAIR OF AIR COOLING DUCT	VRS4397	37
39	REPLACE THE REAR SUPPORT AND RIVETS OF THE LPT ACC COOLING AIR DUCT	VRS4248	6
53	REPLACE REAR FLANGE OF THE SUPPORT ASSEMBLIES	VRS4589	53
63	LPT ACC CONNECTOR AIR TUBE - BLEND REPAIR	VRS4600	63
65	REPLACE THE CLIP NUT	VRS4602	65
99	DAMAGE RIVET REPLACEMENT TASK 75-24-49-840-001	SBE75-0051	
112	WELD REPAIR THE SUPPORT ASSEMBLIES	VRS4256 VRS4257	
151	INSTALL NEW ANGLE BRACKET	SBE 75-0051	

Project **V2500** **P/N**

Plan-No. *PBV75-32-49R001*

Description *(HPC) BLEED AIR TUBE*

ATA *75-32-49*

5A8743 , 5A8745 , 5A8746 , 5A8755 , 5A8769 , 5A8776 , 5A8783 , 5A9043 , 5A9044 , 5A9046 ,
5A9050 , 5A9067 , 5A9068 , 5A9071 , 5A9074 , 5A9077 , 5A9079 , 5A9139 , 5A9140 , 5A9145 ,
5A9146 , 5A9147 , 5A9148 , 5A9149 , 5A9150 , 5A9306 , 5A9307 , 6A2162 , 6A2163 , 6A5146 ,
6A5165 , 6A5173 , 6A5174 , 6A5176 , 6A5227 , 6A5233 , 6A5260 , 6A5274 , 6A5276 , 6A5277 ,
6A5278 , 6A5296 , 6A5323 , 6A5324 , 6A5330 , 6A5331 , 6A5332 , 6A5334 , 6A5336 , 6A5337 ,
6A5338 , 6A6005 , 6A6009 , 6A6012 , 6A6013 , 6A6020 , 6A6027 , 6A6033 , 6A6041 , 6A6127 ,
6A6129 , 6A6159 , 6A6161 , 6A6189 , 6A6190 , 6A6191 , 6A6194 , 6A6215 , 6A5278 , 6A6199 ,
6A6200 , 6A6030 , 6A6197 , 6A9044 , 6A6221 , 6A6198 , 6A9041 , 6A9042 , 6A6223 , 6A6218 ,
6A6219 , 6A6217 , 6A6216 , 6A6220

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE	VRS1681	1
22	REPLACE WELDED FITTINGS	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
32	SECTION REPLACEMENT	VRS7001	1

Project **V2500** **P/N**

Plan-No. *PBV79-21-49R001*

Description *PRESSURE OIL TUBES*

ATA *79-21-49*

5A8767 , 5A8770 , 5A8773 , 5A8777 , 5A8778 , 5A8779 , 5A8786 , 5A8794 , 5A8795 , 5A8796 , 5A8797 , 5A9081 , 5A9153 , 5A9187 , 5A9356 , 5R8084 , 5R8132 , 5R8133 , 5R8134 , 5R8135 , 5R8142 , 5R8223 , 5R8225 , 6A5013 , 6A5063 , 6A5066 , 6A5068 , 6A5069 , 6A5071 , 6A5072 , 6A5143 , 6A5144 , 6A5145 , 6A5238 , 6A5245 , 6A5271 , 6A5272 , 6A5313 , 6A5345 , 6A5346 , 6A5347 , 6A5366 , 6A5394 , 6A5395 , 6A5397 , 6A5846 , 6A6018 , 6A6019 , 6A6025 , 6A6039 , 6A6045 , 6A6150 , 6A6152 , 6A6176 , 6A6181 , 6A6182 , 6A6183 , 740-5755-511 , 740-5767-507 , 740-5767-509 , 740-5769-509 , 740-5769-511 , 740-5774-505 , 740-5774-507 , 745-5767-501 , 6A5350 , 740-5769-509 , 740-5769-511 , 5A0245 , 5A8774 , 5A0247 , 5A0246 , 6A6202 , 6A5349 , 740-5757-507 , 6A5348 ,

FC No.	FC Description	Basic Doc.	Repair
2	REPAIR THE TUBE BY BLENDING	VRS1689	14
3	BLEND REPAIR SURFACE DAMAGE	VRS2905	1
5	BLEND REPAIR	VRS1687	3
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	
25	REPLACE WELDED FITTINGS	VRS7001	1
34	REPLACE BRAZED SUPPORT CLIPS	VRS7001	1
35	SECTION REPLACEMENT	VRS7001	
113	SPECIAL PROCEDURE FOR OIL SYSTEM FAILURE	TO 79-00-00 03	

Project **V2500** **P/N**

4B0215 , 4B0216 , 4B0306 , 4B0307 , 4B0308 , 4B0309 , 4B0323 , 4B0324 , 4B0414 , 4B2243 ,
4B2246 , 4B2260 , 4B2261 , 4B2262 , 4B2273 , 4B2290 , 4B2295 , 4B7128 , 4B7162 , 4B7200 ,
4B7248 , 4B7252 , 4B7263 , 4B7325 , 4B7353 , 4B2297 , 4B2298

Plan-No. *PBV79-22-48R001*

Description *SCAVENGE OILTUBE-GBX*

ATA *79-22-48*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE	VRS5327	1
2	REPAIR THE SURFACE DAMAGE	VRS5178	2
3	REPLACE DAMAGED SECTION OF TUBE, AXIALLY NOT EXCEEDING 12,70 MM BY FITTING SLEE	VRS7001	1
4	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
5	REPAIR THE SURFACE DAMAGE	VRS5649	2
8	SECTION REPLECEMENT	VRS7001	1
9	REPLACE WELDED FITTING	VRS7001/1	1

Project **V2500** **P/N**

Plan-No. *PBV79-22-49R001*

Description *SCAVENGE OIL TUBE*

ATA *79-22-49*

5A8573 , 5A8748 , 5A8750 , 5A8751 , 5A8790 , 5A9083 , 5A9084 , 5A9085 , 5A9086 , 5A9088 , 6A5896 , 6A6168 , 6A6205 , 6A6206 , 6A6207 , 5A8801 , 740-5747-505 , 740-5747-507 , 740-5751-507 , 740-5755-511 , 740-5755-513 , 740-5757-507 , 740-5757-509 , 740-5763-507 , 740-5793-507 , 740-5793-509 , 740-5793-511 , 740-5751-509 , 740-5793-513 , 740-5767-507 , 740-5769-509 , 5R8032 , 5R8112 , 5R8138 , 5R8139 , 5R8140 , 5R8141 , 6A5073 , 6A5075 , 6A5076 , 6A5077 , 6A5079 , 6A5229 , 6A5233 , 6A5294 , 6A5295 , 6A5329 , 6A5367 , 6A6031 , 6A6038 , 6A6042 , 6A6126 , 6A6153 , 6A6160 , 6A6166 , 6A6195 , 6A6196 , 745-5793-501 , 745-5755-501 , 6B1584

FC No.	FC Description	Basic Doc.	Repair
2	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE SCAVENGE OIL TUBES	VRS2910	10
5	TUBE ASSEMBLY - REPAIR THE SURFACE DAMAGE	VRS1700	1
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	
25	REPLACE WELDED FITTINGS	VRS7001	1
28	SECTION REPLECEMENT	VRS7001	1
29	SECTION REPLACEMENT	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
32	REPAIR SHANK NUTS	SPPM 70-35-11	

Project **V2500** **P/N** 290D8029-511 , 740-5121-503 , 740-5121-505 , 740-5121-507 , 740-5121-509 , 740-5121-511 ,
740-5122-501 , 740-5122-503 , 745-5122-503 , 88269-2 , 290-5054-503

Plan-No. *PBV80-13-49R001*

Description *STARTER DUCT*

ATA *80-13-49*

FC No.	FC Description	Basic Doc.	Repair
1	WELD A REPAIR PATCH TO THE STARTER DUCT REPAIR OF DENTS	VRS2763	4
3	BLENDREPAIR	VRS2914	3
8	REPAIR A CRACK IN THE STARTER DUCT WALL	VRS2958	2
9	REPAIR A SUPPORT RING THAT HAS A BENT SUPPORT LUG	VRS2953	1

Project **V2500** **P/N** 5A0353 , 5A1459 , 5A1611 , 5A1638 , 5A1710 , 5A1750 , 5A1752 , 5A1753 , 5A1854 , 5A6533

Plan-No. *PV72-31-01100R1*

Description *ANNULUS FILLER ASSY*

ATA *72-31-11*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1004	1
3	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY	VRS1007	3
4	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1008	4
5	REPLACE THE LOCATING PIN IN THE ANNULUS FILLER ASSEMBLY	VRS1010	5
6	REPAIR THE ANNULUS FILLERS TOUCH-UP COATING	VRS1060	6
14	REPLACE THE THREAD INSERT OF ANNULUS FILLERS	VRS1013	14
20	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1735	20
22	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY	VRS1018	22
23	REPLACE THE THREAD INSERT OF THE ANNULUS FILLERS	VRS1017	23
60	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1014	28

61

REPLACE THE HEAT RESISTING E.S. COATING OF THE ANNULUS FILLER ASSEMBLY

VRS1009

2

111

RENOVATION OF MARKING ON PART

SPM 70-09-00

Project **V2500** *P/N* 5W2231 , 5W2268 , 5W2280 , 5W2318 , 5W2331 , 5W2332 , 5W2247 , 5W2271 , 5W2321 ,
5W2334 , 5W2335

Plan-No. *PV72-32-60C001*

Description *BLEED DUCT CLEANING*

ATA *72-32-60*

FC No.	FC Description	Basic Doc.	Repair
1	BLEED DUCT CLEANING		

Project **V2500** **P/N** 5W2231 , 5W2268 , 5W2280 , 5W2318 , 5W2331 , 5W2332 , 5W2247 , 5W2271 , 5W2321 ,
5W2334 , 5W2335

Plan-No. PV72-32-60R001

Description BLEED DUCT

ATA 72-32-60

FC No.	FC Description	Basic Doc.	Repair
7	BLEND REPAIR	VRS1908	7
8	REPLACE THE LOCATING PIN	VRS1909	8
9	REPLACE THE INSERT	VRS1912	9
11	BLEED DUCT	VRS1914	11
13	REPLACE THE SEAL	VRS1916	13
14	REPLACE THE SEAL	VRS1338	14
15	RESTORE THE TEFLON COATING	VRS1339	15
16	RESTORE THE TEFLON COATING (VRS1339) (DOC. NO. 88VJ542Q, DOC. NO. 94VJ830F, DOC. NO 03VJ803G)	03VJ803G	
20	REWORK THE INSERT HOLES BASED ON REWORK-001 - SBE 72-0485		
21	AD 19VJ808, REPAIR THE CORRODED THROUGH BOLT HOLE	VRS1567	

Project **V2500** **P/N** 5A1872 , 5A1450 , 5A1686 , 5A2225

Plan-No. *PV72-32-72R001*

Description *VALVE RING ASSY*

ATA *72-32-72*

FC No.	FC Description	Basic Doc.	Repair
3	REPAIR SURFACE DAMAGE	VRS1750	3
6	REPLACE THE SEAL	VRS1751	6
7	REPLACE THE GUIDE	VRS1785	7
10	RENEW OF VALVE RING TEFLON COATING	TO SH 72-32-72 01	

Project **V2500** **P/N**

5A0819 , 5A1601 , 5A0823 , 5A0824 , 5A0825 , 5A0827 , 5A0828 , 5A0829 , 5A0830 , 5A0831 ,
5A0832

Plan-No. *PV72-32-87C0RP*

Description *RUBBER PANELS REPAIR*

ATA *72-32-87*

FC No.	FC Description	Basic Doc.	Repair
1	FAN CASE LINER PANEL RUBBER CLEANING	EO-1009-D	

Project **V2500** **P/N**

Plan-No. *PV72-32-87R001*

Description *FAN CASE REAR PANEL*

ATA *72-32-87*

5A0258 , 5A0259 , 5A0260 , 5A0807 , 5A0809 , 5A0814 , 5A0815 , 5A0818 , 5A0817 , , , , , , ,
5A0842 , 5A0843 , 5A0844 , 5A0845 , 5A1086 , 5A1089 , 5A1090 , 5A1091 , 5A1119 , 5A1120 ,
5A1121 , 5A1122 , 5A1123 , 5A1124 , 5A1125 , 5A1126 , 5A1143 , 5A1379 , 5A1380 , 5A1381 ,
5A1382 , 5A1394 , 5A1396 , 5A1397 , 5A1400 , 5A1440 , , 5A1615 , 5A1617 , 5A1620 , 5A1621 ,
5A1622 , 5A1623 , 5A1624 , 5A1625 , 5A1626 , 5A1627 , 5A1680 , 5A1681 , 5A1882 , 5A1725 ,
5A1726 , 5A1727 , 5A1737 , 5A1738 , 5A1739 , 5A1740 , 5A1741 , 5A1742 , 5A1743 , 5A1744 ,
5A1745 , 5A2148 , 5A2149 , 5A2150 , 5A2151 , 5A2152 , 5A1393 , 5A1395 , 5A1398 , 5A1682 , ,
5A1090 ,

FC No.	FC Description	Basic Doc.	Repair
3	PATCH REPAIR THE DAMAGE HOLE AND/OR CRACK IN THE FAN CASE LINER PANEL ASSEMBLY	VRS1809	3
4	REPAIR EROSION ON SURFACE OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1804	4
5	REPAIR EROSION ON SURFACE OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1803	5
6	REPAIR SURFACE CRACK OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1936	6
33	REPAIR OF CRACKS AROUND BUSHES AREA BY REINFORCEMENT INLAY	SH 72-32-87 007 (A)	
35	CRACK FILLER REPAIR - CRACKS AROUND (LOOSE) BUSHINGS	SH 72-32-87 007 (B)	
37	ALT. REPAIR PROCEDURE TO REMOVE DAMAGES ON SURFACES OF THE FAN CASE LINER PANEL	SH 72-32-87 04 / 01	
39	EXTENDED BUILDUP CONDITION ACCEPTANCE OF FAN CASE PANEL FRONT LINEAR	SH 72-32-87 05 / 01	
111	RENOVATION OF MARKING ON PART	IAE SPM 70-09-00	
200	INSPECTION AND REPAIR REQUIREMENTS	EC 7232-01175	

Project **V2500** **P/N** 5A0819 , 5A1601 , 5A0823 , 5A0824 , 5A0825 , 5A0827 , 5A0828 , 5A0829 , 5A0830 , 5A0831 , 5A0832

Plan-No. *PV72-32-87R0RP*

Description *RUBBER PANEL REPAIR*

ATA *72-32-87*

FC No.	FC Description	Basic Doc.	Repair
1	RUBBER PANELS CRACK REPAIR i.a.w EO-1009-D	EO-1009-D	
10	FAILURE CODE FOR UNITED AIRLINES ONLY *** CRACK REPAIR ***	EC 7232-01175	

Project **V2500** *P/N* 5A0037 , 5A0041 , 5A0283 , 5A0319 , 5A0320 , 5A0321 , 5A0322 , 5A1363 , 5A1375 , 5A1513

Plan-No. *PV72-32-88C001*

Description *FAN OGV CLEANING*

ATA *72-32-88*

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING THE FAN EXIT GUIDE VANE		

Project **V2500** **P/N** 5A0037 , 5A0319 , 5A0320 , 5A0041 , 5A0283 , 5A0321 , 5A0322 , 5A1363 , 5A1375 , 5A1513

Plan-No. *PV72-32-88R001*

Description *FAN OGV, S*

ATA *72-32-88*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE OF THE OUTLET GUIDE VANE	VRS1422	1
2	REPAIR THE SURFACE DAMAGE OF THE FAN EXIT VANE	VRS1770	5
3	REPLACE THE STRIP SEAL OF THE FAN EXIT GUIDE VANES	VRS1423	3
4	REPLACE THE PLATE NUT OF THE FAN OUTLET GUIDE VANES	VRS1424	4
7	REPLACE THE SEALING STRIP OF THE FAN EXIT GUIDE VANES	VRS1772	7
10	REPLACE THE PLATE NUTS OF THE FAN EXIT VANE ASSEMBLY	VRS1782	8
11	APPLY AND CURE THE COLD CURING SILICONE RUBBER COMPOUNDS TO DEFECTIV SEAL	SPM 70-36-02	
15	REPLACE THE VANES, OUTER PLATFORM AND/OR REPAIR THE UNBONDING OF THE FAN EXIT GUIDE VANE (FEGV) ASSEMBLY	VRS1771	6
30	APPLY AND CURE THE POLYURETHANE RESIN	72-32-88-360-054	2
200	INSPECTION AND REPAIR REQUIREMENTS	EC 7232-01175	

Project **V2500** **P/N** 5A1459 , 5A1611 , 5A1638 , 5A1710 , 5A1750 , 5A1752 , 5A1753 , 5A1854 , 5A6533 , 5A0353

Plan-No. *UA72-31-01100R1*

Description *ANNULUS FILLER UNITED
AIRLINES*

ATA *72-31-01100*

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1004	1
3	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY	VRS1007	3
4	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1008	4
5	REPLACE THE LOCATING PIN IN THE ANNULUS FILLER ASSEMBLY	VRS1010	5
14	REPLACE THE THREAD INSERT OF ANNULUS FILLERS	VRS1013	14
20	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1735	20
22	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY ACC. TO TO SH 72-31-11 023	VRS1018	22
23	REPLACE THE THREAD INSERT OF THE ANNULUS FILLERS	VRS1017	23
60	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1014	28
61	REPLACE THE HEAT RESISTING E.S. COATING OF THE ANNULUS FILLER ASSEMBLY	VRS1009	2

111 RENOVIATION OF MARKING ON PART

SPM 70-09-00

200 INSPECTION AND REPAIR REQUIREMENTS

EC/RA 7231-01683
